



NAWRAS

Nawras LTD

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+86 19817999292

Inspection Report (<input checked="" type="checkbox"/> 1ST <input type="checkbox"/> 2ND)	PENDING
<input checked="" type="checkbox"/> Pre-shipment <input type="checkbox"/> ON-LINE <input type="checkbox"/> IN PROCESS <input type="checkbox"/> FULL	

Summary Section

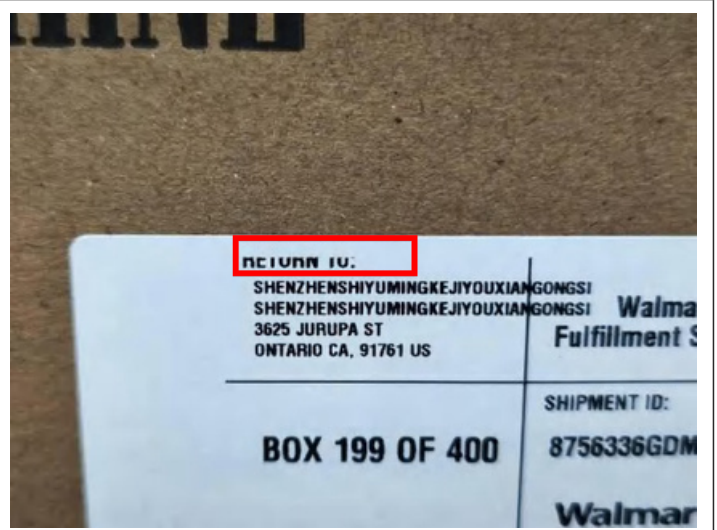
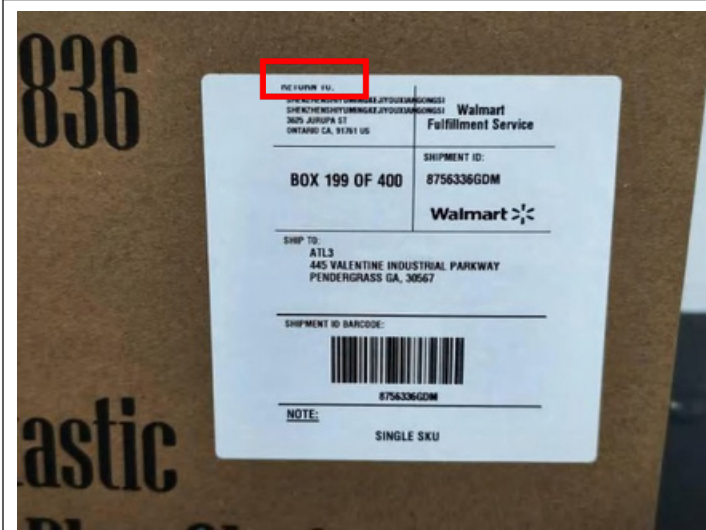


Service Number: F-QC 2503211456597860	
ProductName	CoffeeMaker
Itemnumber	KFJ6836/KFJ6870/KFJ9818
P/Onumber	---
Quantity	1300PCS
Clientname	---
Suppliername	---
Inspectiondate	2025/03/24
Arrivaltime	10:30AM
Departuretime	16:40PM
Inspectionlocation	FoshanGuangdongChina
Inspector	Alisa

Category	Con form		Comment
1. Quantity	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	
2. Product description / style / color	<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO	Special Attention 1
3. Workmanship	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	
4. Testing/ checking	<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO	Special Attention 2
5. Data measurement	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	
6. Packaging	<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO	Special Attention 3
7. Marking	<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO	Special Attention 4

OVERALL CONCLUSION	P ending
	Pending client review and approval

Special Attention
1> No reference sample was provided during inspection. 2> The factory does not provide a drop test. 3> The top printing of the address label is not clear.



Special Attention 3

Special Attention 3

4. There is no PO No on the carton.



Defective products

pick out

replace

rework

DETAILS
Quantity

Item	Ordered quantity	Total carton	Packed Quantity	Finished quantity	Sample Qty. AQL	DEFE CT S			Comment	
						Cri	Maj	Min		
The inspection quantity for the whole order is according to inspection level II ,for each item is according to the inspection level I.							0.0	1.5	4.0	
						/	/	/		
Total	1300	1300	1300	1300	132	0	0	5		
KFJ 6836	500	500	500	500	50	0	0	2		
					AC	0	2	5		
KFJ 6870	500	500	500	500	50	0	0	2		
					AC	0	2	5		
KFJ 9818	300	300	300	300	32	0	0	1		
					AC	0	1	3		

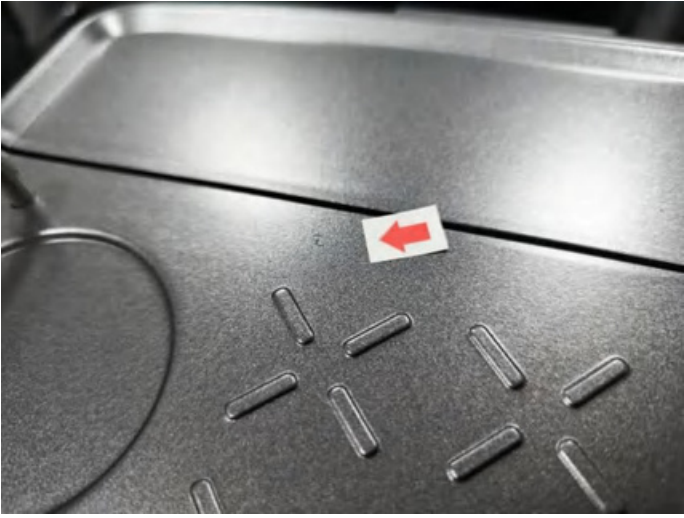
Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)		DEFE CT S		
Inspection Level: sample size has been determined		Critical	Major	Minor
Sampling plan: II		AQL		
		0.0	1.5	4.0
Ordered Qty	SampleSize:	Max.Allowed:		
1300pcs	132pcs	DefectsFound:		
		0	0	5

Defects Found				
Defectives Description		CRI	MAJ	MIN
1.	Scratch mark	0	0	3
2.	Dirty mark	0	0	1
3.	Poor coating	0	0	1

Defectives PIC	
	
Dirty mark -min- KFJ6836	Scratch mark-min- KFJ6836
	
Scratch mark-min-- KFJ6870	Scratch mark-min-- KFJ6870



NAWRAS

	<p>Nil</p>
<p>Poor coating -min- KFJ9818</p>	<p>Nil</p>

TESTING /CHECKING&Data measurement

Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)				DEFECTS			
Sampling plan: Single, Normal				AQL Max.	Critical	Major	Minor
InspectionLevel:	S-3	SampleSize:	13	Allowed:	0	0	1
InspectionLevel:	S-1	SampleSize:	5	Max. Allowed:	0	0	0

TESTING/CHECKING							
NO	testitem	Insp Level	Sample	CRI	MAJ	MIN	Conclusion
1. 2.	3M tape test	S-3	13	0	0	0	PASS
8. 9.	PS safety test	S-3	13	0	0	0	PASS
10.	Fluorescant test	S-3	13	0	0	0	PASS
	Capacity test	S-1	5	0	0	0	PASS
	Function test	S-3	13	0	0	0	PASS
	Tensile test	S-1	5	0	0	0	PASS
	Stability test	S-1	5	0	0	0	PASS
	Internal check	---	3	0	0	0	PASS
		 	132	0	0	0	PASS
		 	132	0	0	0	PASS

Pictures & instructions

3M tape test





Capacity test



Function test

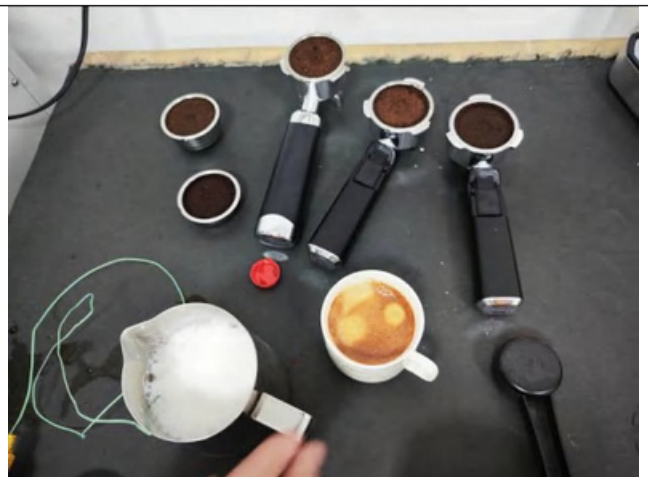






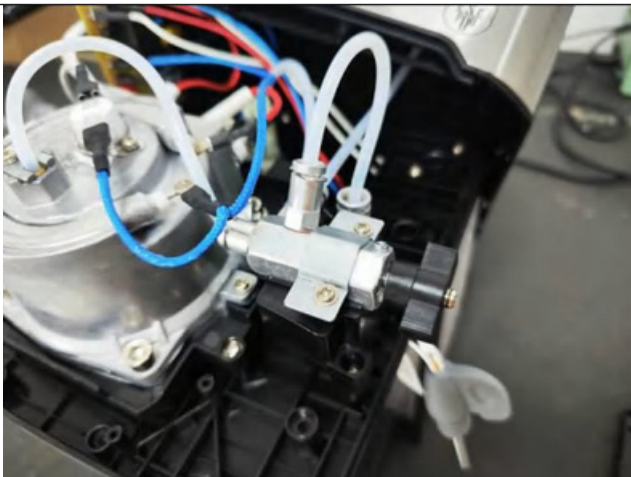
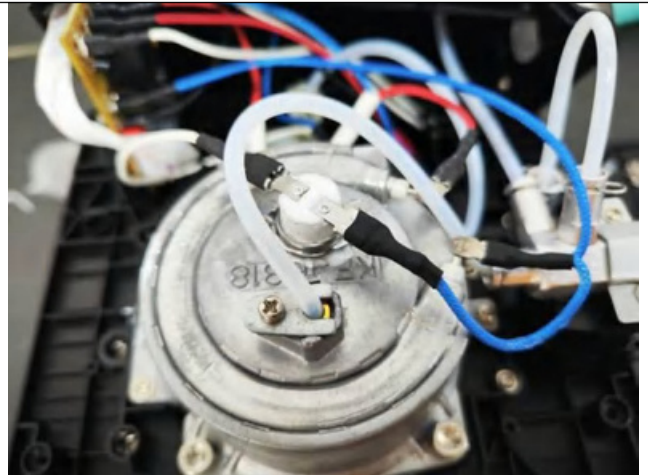


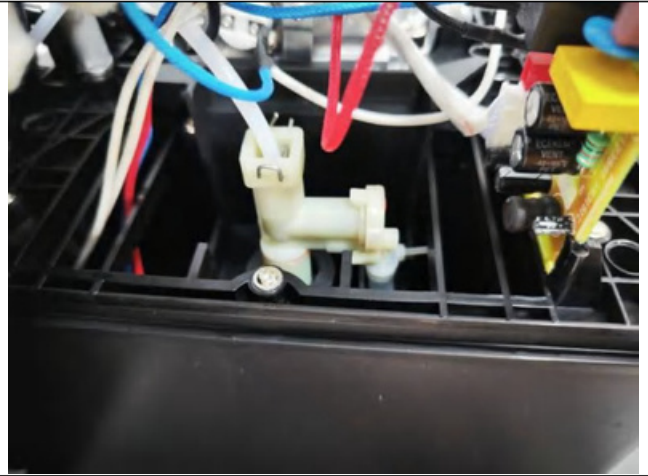
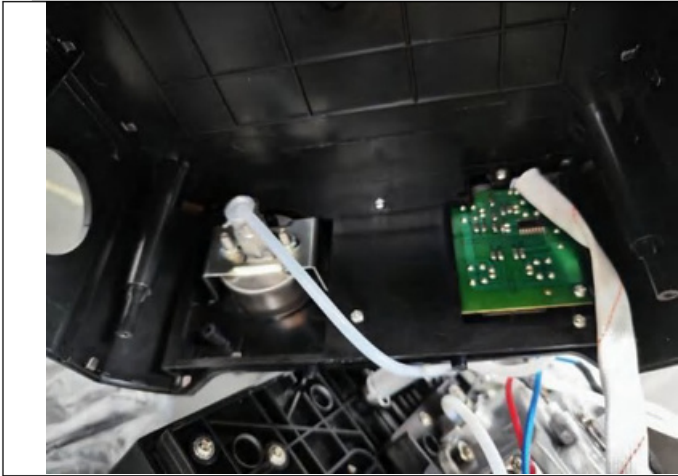


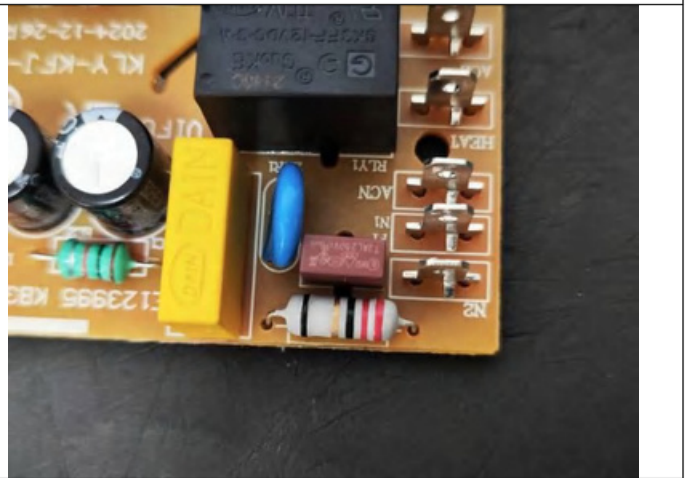
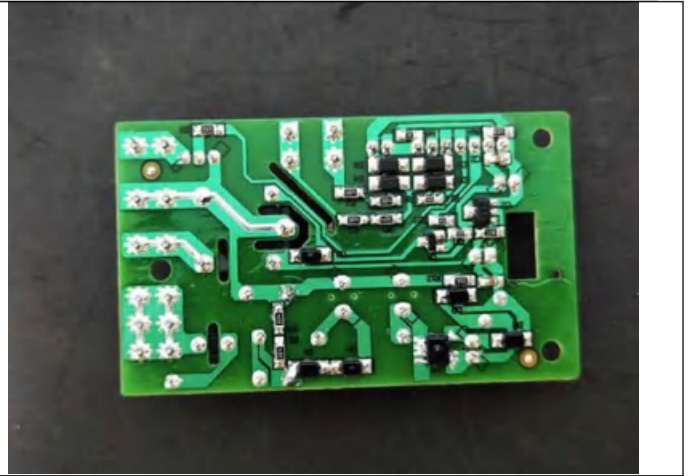
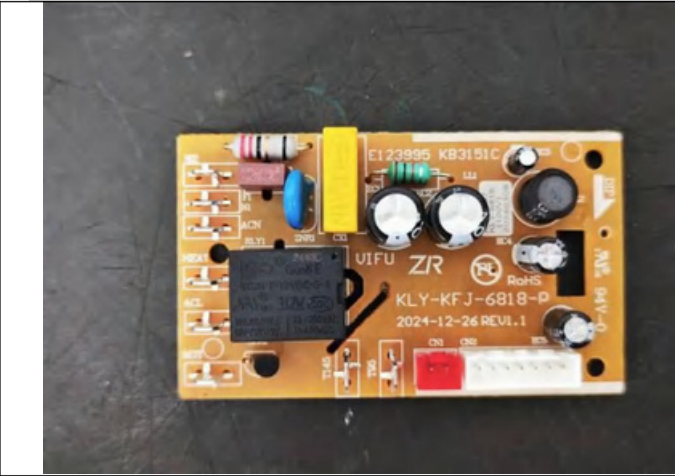


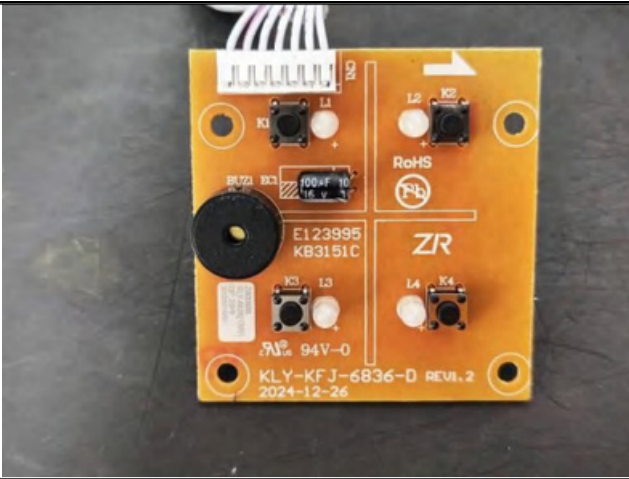
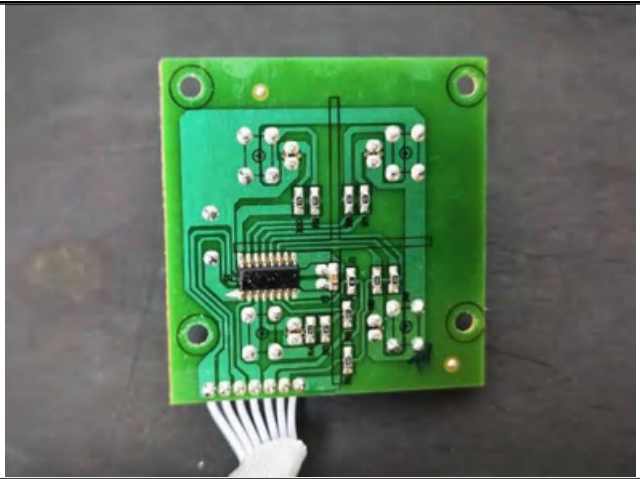
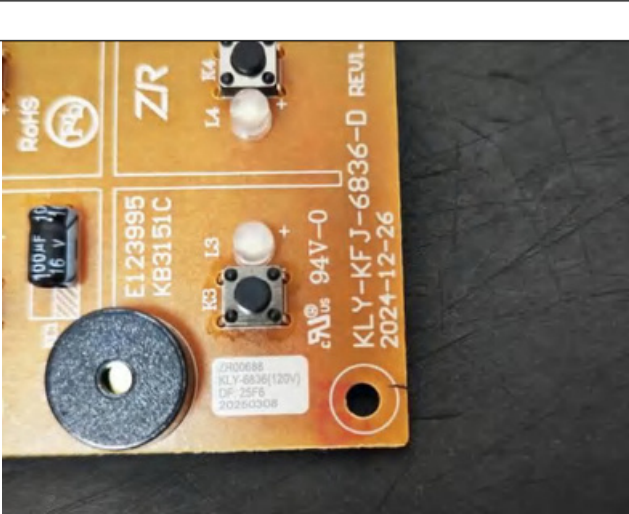
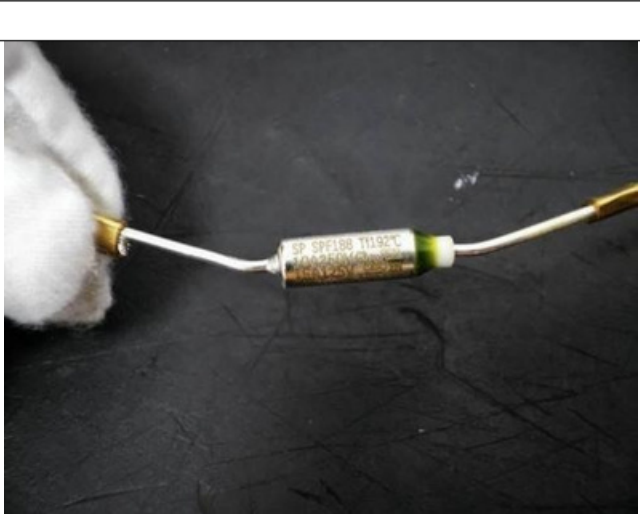



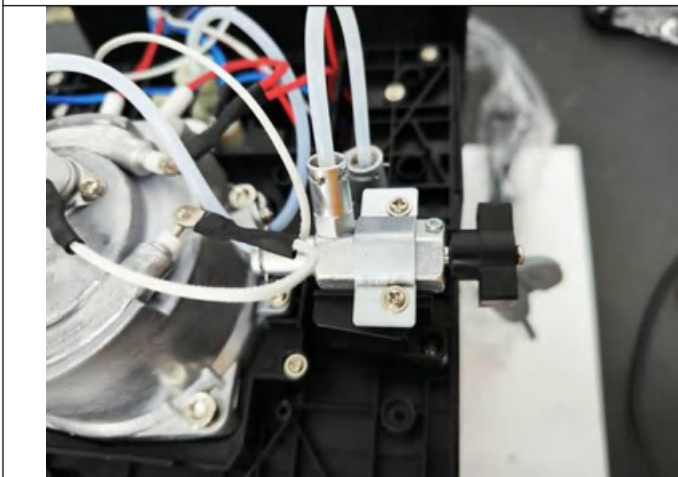
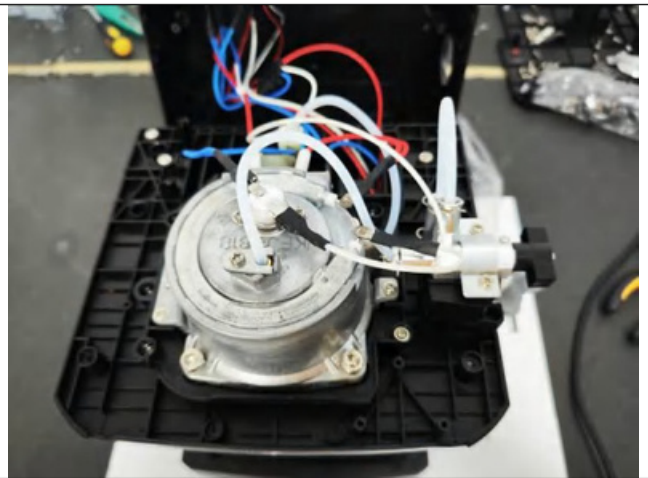
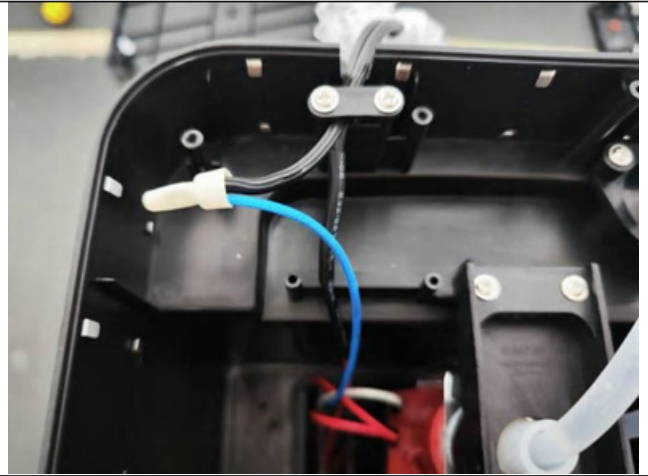
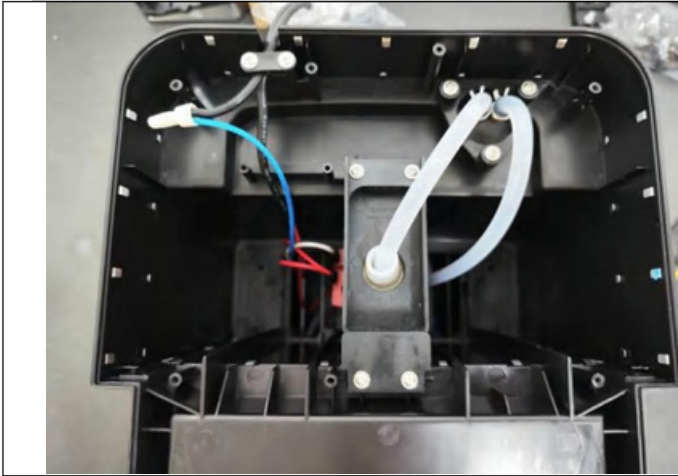
Internal check
KFJ6836

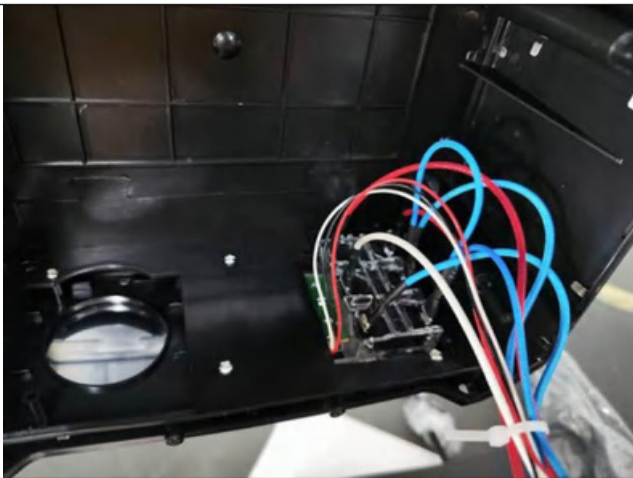
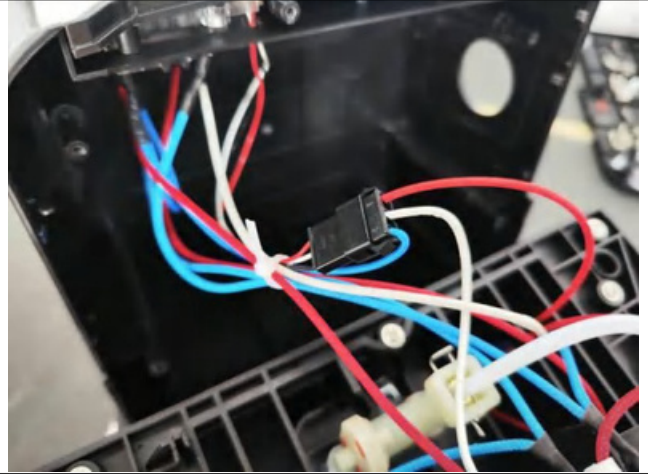
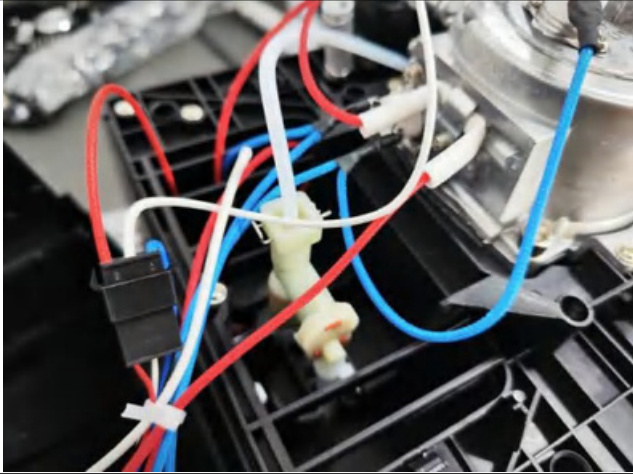



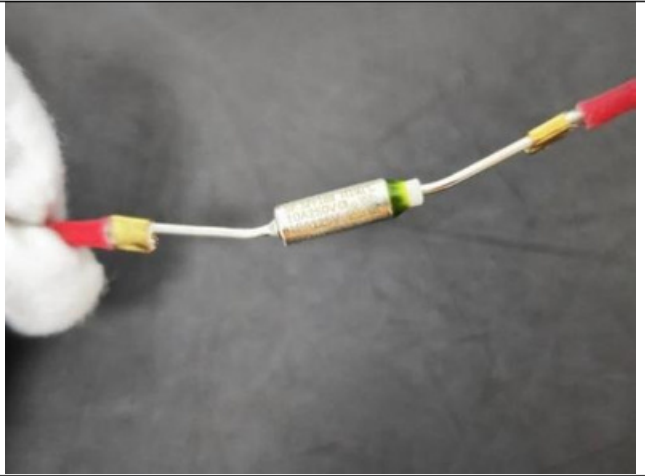

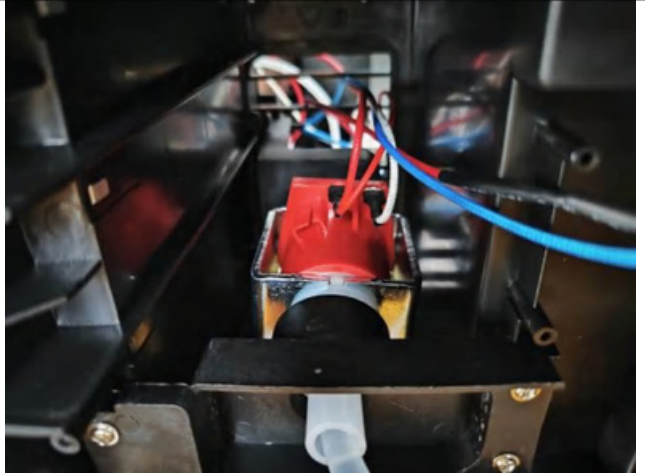



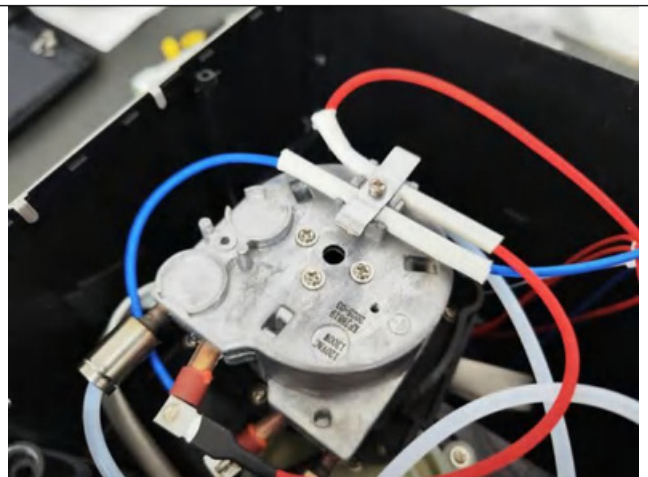
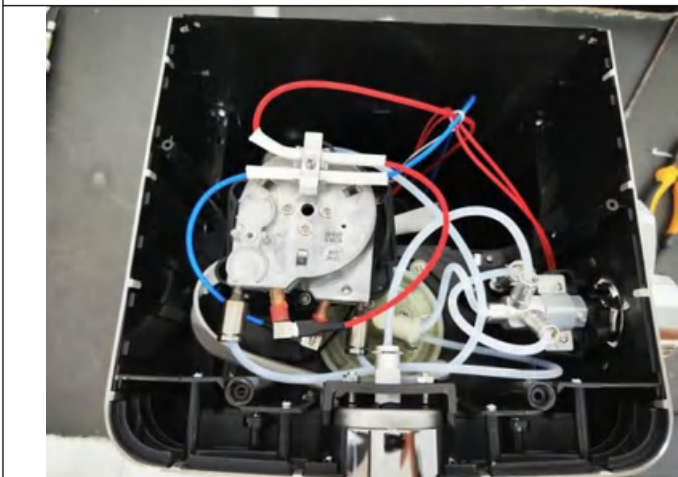
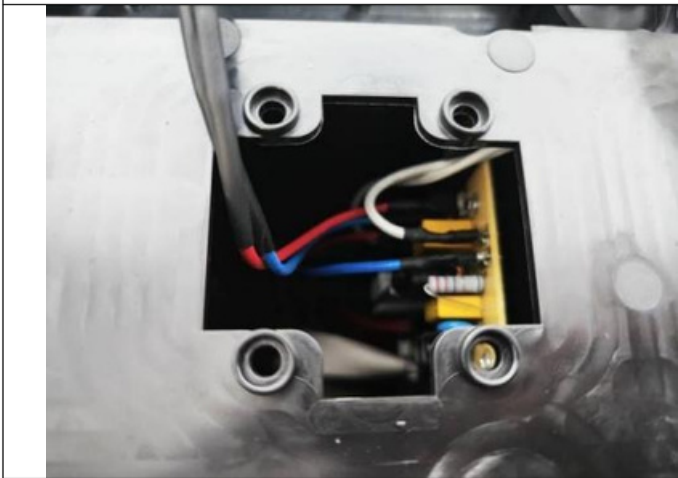
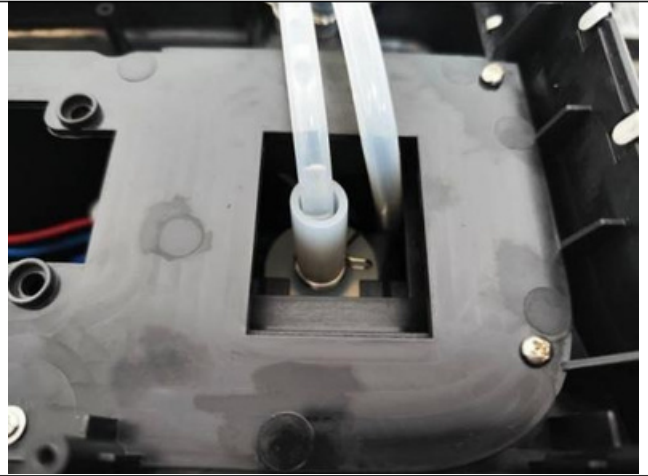
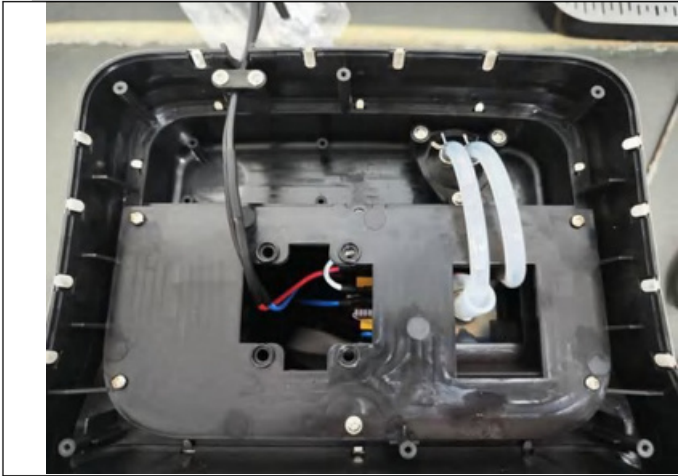


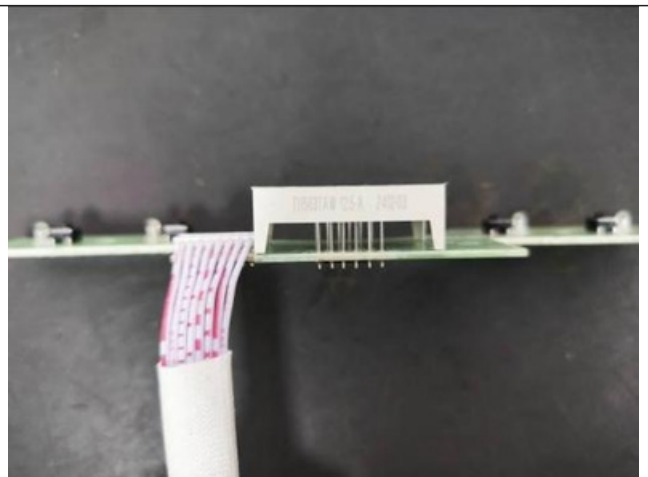
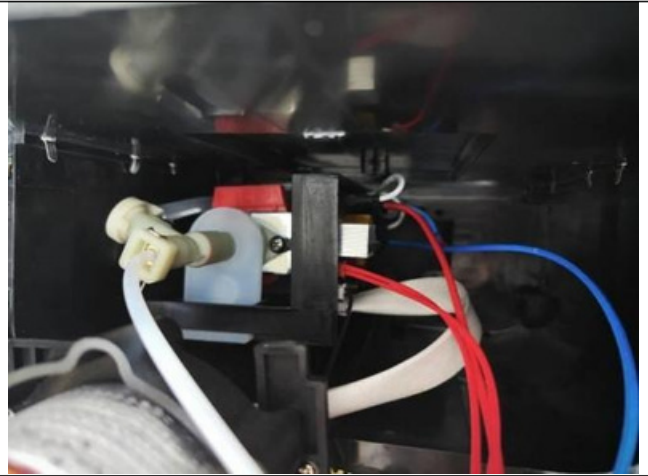
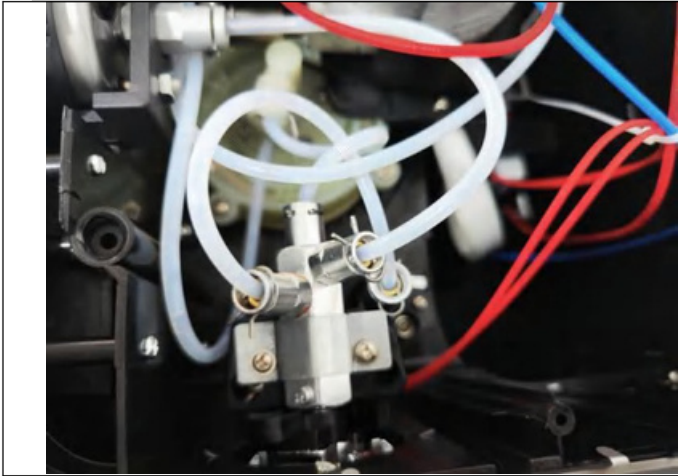
	
	
	<p style="text-align: center;">Nil</p>
	<p style="text-align: center;">Nil</p>
<p>KFJ6870</p>	

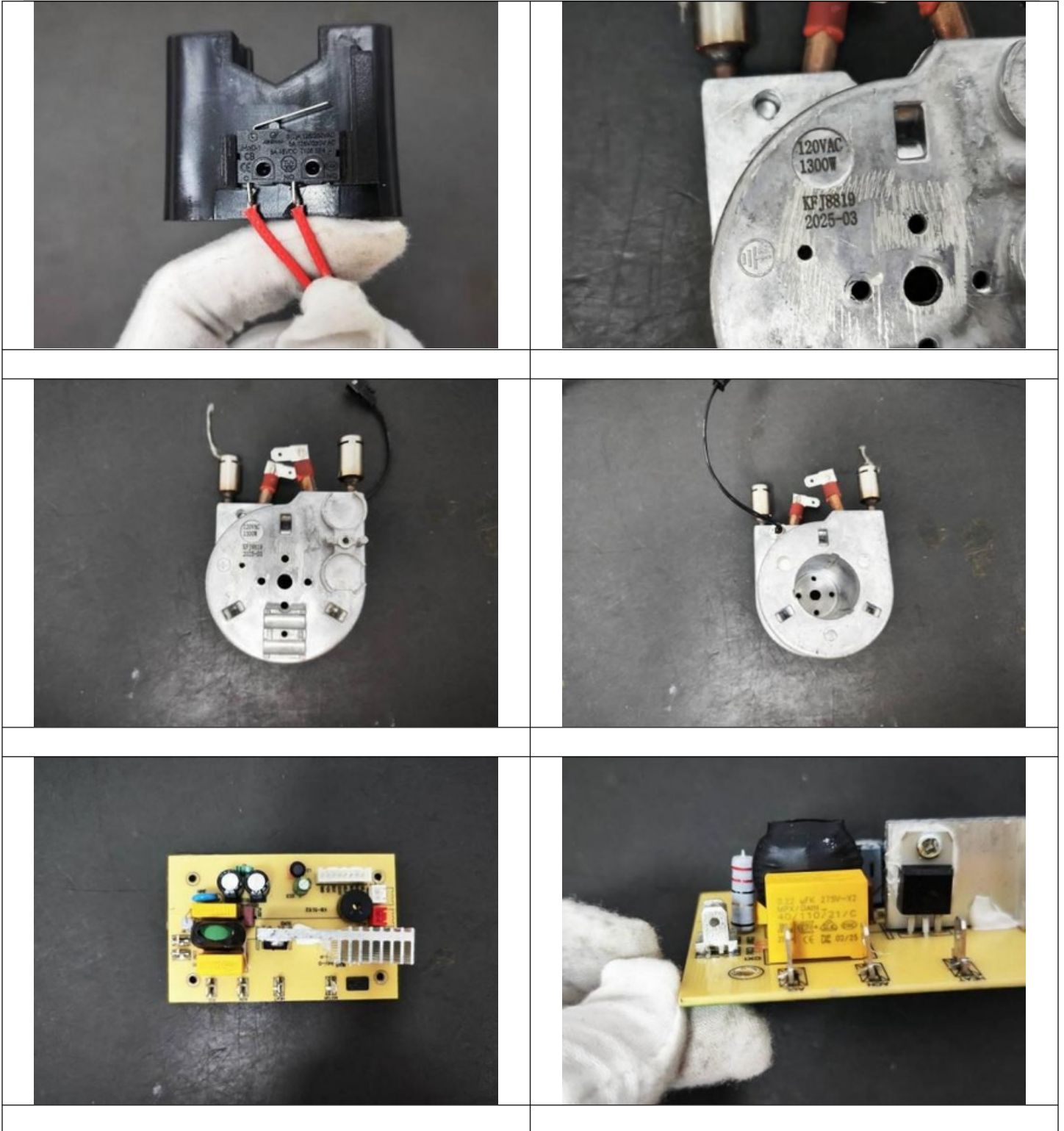


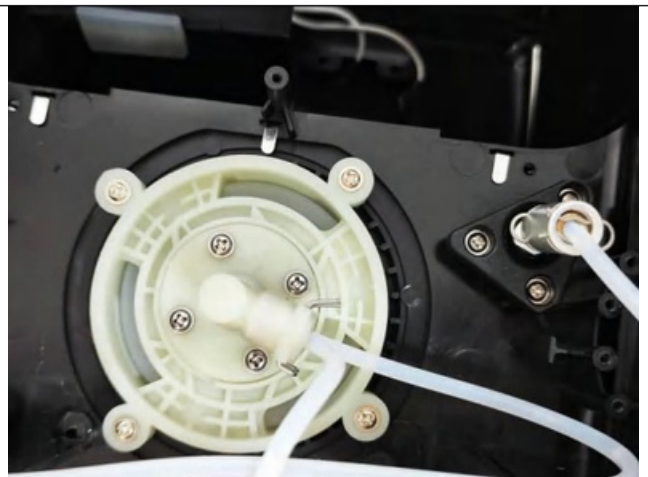
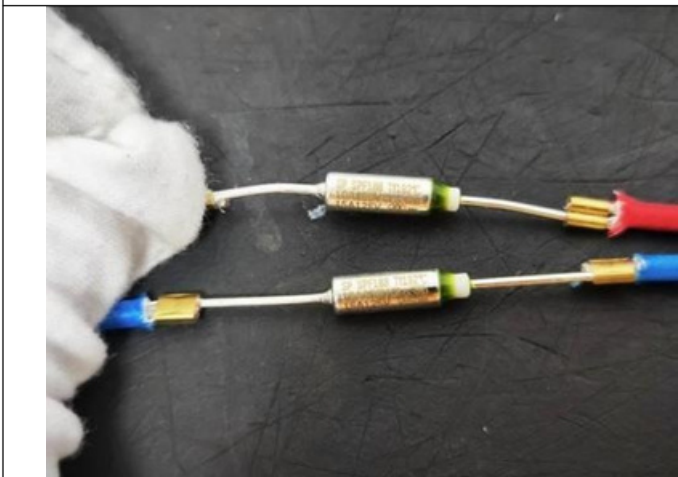
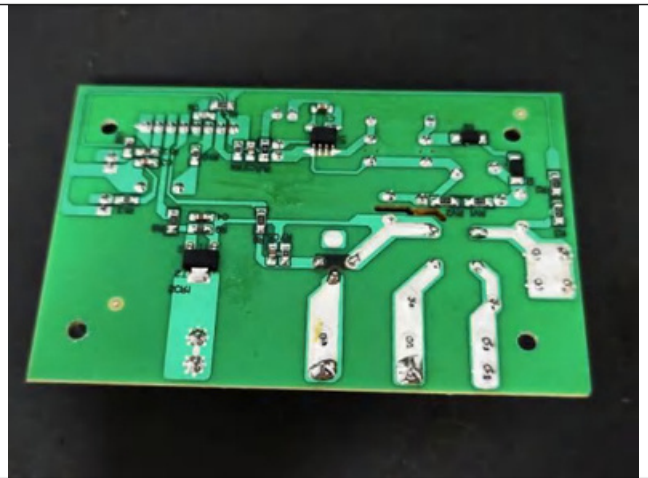


	
	
	<p>Nil</p>
<p>KFJ9818</p>	<p>Nil</p>











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Foshan (Shunde) Cola Hardware Electrical Appliance Co., LTD
Issue: 23-Oct-2023
Revision: None

Item No.	Name	Manufacturer/ trademark	Type / model	Technical data and securement means	Mark(s) of conformity
10 1	Power plug	Various	Various	ANEMA 1-15P, Rated: 125V 10A or 13A, Connected with flexible cord.	UL or CSA or cETLus
10 2	Power cord	Various	SPT-2	16AWG/2 or 18AWG/2, T105, 300V, length: not less than 0.6m and not greater than 2.5m, fixed with plug, 16AWG/2 only for KF-J88 series, 18AWG/2 only for KF-J88 series.	UL or CSA or cETLus
11 3	Base	KINGFA SCI & TECH CO LTD (E171666)	PP-R0508	PP, rated V-0, HWI-H2, HAHO, RTI125, 120, 130, minimum thickness: 1.5mm. Fixed to main enclosure by screws.	cURus
12 4	Water tank cover	Chi Mei Corporation (E16275)	PA-727	PA66, rated V-0, HWI-H4, HAHO, RTI160, 80, 80, minimum thickness: 1.5mm.	cURus
12 5	Water tank	Chi Mei Corporation (E16275)	PH-6780	ASA, rated HB, HWI-H4, HAHO, RTI150, 80, 80, minimum thickness: 1.5mm.	cURus
12 6	Main Enclosure	KINGFA SCI & TECH CO LTD (E171666)	PP-R0508	PP, rated V-0, HWI-H2, HAHO, RTI125, 120, 120, minimum thickness: 1.5mm. Fixed together with base by screws. Rated: Min. 300V, 125°C, VW-1	cURus
13	Heating shivkute	Various	Various	Covered onto base fix parts	cURus

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Foshan (Shunde) Cola Hardware Electrical Appliance Co., LTD
Issue: 23-Oct-2023
Revision: None

Item No.	Name	Manufacturer/ trademark	Type / model	Technical data and securement means	Mark(s) of conformity
14 13	Water Pump	SHANGHAI ELECTRIC TECHNOLOGY CO., LTD	JYPC-58	100W/20W, 20W, Class A, Fixed to main enclosure by screws.	cURus
15 14	Thermostat for hot water	SHANGHAI ELECTRIC TECHNOLOGY CO., LTD	KSD301-G	AC120V, 1015A, T85°C, fixed to the top of heating board by screws. Only for KF-J88 series.	cURus
15 15	Heating element	FOSHAN SHENHUI ELECTRONICS CO., LTD (E137238)	KSD301	AC120V, 1015A, T85°C, fixed to the top of heating board by screws. Only for KF-J88 series.	cURus
15 16	Heating board bracket	KINGFA SCI & TECH CO LTD (E171666)	PA66-R11020 (H)	PA66, rated V-0, HWI-H2, HAHO, RTI130, 130, 130, minimum thickness: 1.5mm. Fixed to Main Enclosure by screws.	cURus
15 17	Connector	Various	Various	Suitable for the number of conductors, size, and material of conductor installed.	cURus
15 18	Heating board	KINGFA SCI & TECH CO LTD (E171666)	PA66-R11020 (H)	PA66, rated V-0, HWI-H2, HAHO, RTI130, 130, 130, minimum thickness: 1.5mm. Fixed to Main Enclosure by screws.	cURus
15 19	Switch	None Electronics Co., Ltd (E215677)	XAN-J4 series	AC120V, 10A, T85, TE4, 3 pieces provided. Only for KF-J821, KF-J822, KF-J823, KF-J824, KF-J825, KF-J826, KF-J827, KF-J828, KF-J829, KF-J830.	cURus
15 20	Control panel	Chi Mei Corporation	PH-6800-G	PCB, 18A, 3E4, T85, Cold voltage 12V. Soldered onto power PCB. Only for KF-J818, KF-J819.	cURus

Report No. 230500039-ZH-001 Page 29 of 49
Foshan (Shunde) Cola Hardware Electrical Appliance Co., LTD
Issue: 23-Oct-2023
Revision: None

Item No.	Name	Manufacturer/ trademark	Type / model	Technical data and securement means	Mark(s) of conformity
16 17	Thermostat for hot water	GUANGDONG HUANGGUO ELECTRICAL APPLIANCE CO. LTD (E1429305)	KSD301G	AC120V, 1015A, T85°C, fixed to the top of heating board by screws. Only for KF-J88 series.	cURus
16 18	Heating board bracket	KINGFA SCI & TECH CO LTD (E171666)	PA66-R11020 (H)	PA66, rated V-0, HWI-H2, HAHO, RTI130, 130, 130, minimum thickness: 1.5mm. Fixed to Main Enclosure by screws.	cURus
16 19	Connector	Various	Various	Suitable for the number of conductors, size, and material of conductor installed.	cURus
16 20	Switch	ZHONGSHAN XIANGUAN GUOKE RELAY FACTORY (E388486)	GK3F-12VDC	12V, 12A, T84, T55, Cold voltage 12V. Soldered onto power PCB. Only for KF-J818, KF-J819, KF-J820, KF-J821, KF-J822, KF-J823, KF-J824, KF-J825, KF-J826, KF-J827, KF-J828, KF-J829, KF-J830.	cURus
16 21	Control panel	Dongguan Benyou	PH-6800-G	PCB, 18A, 3E4, T85, Cold voltage 12V. Soldered onto power PCB. Only for KF-J818, KF-J819.	cURus

Report No. 230500039-ZH-001 Page 30 of 49
Foshan (Shunde) Cola Hardware Electrical Appliance Co., LTD
Issue: 23-Oct-2023
Revision: None

Item No.	Name	Manufacturer/ trademark	Type / model	Technical data and securement means	Mark(s) of conformity
17 22	Current Fuse	Various	Various	250V, T2.5A, Soldered onto PWB. Fixed for KF-J821, KF-J822, KF-J823, KF-J824, KF-J825, KF-J826, KF-J827, KF-J828, KF-J829, KF-J830.	cURus
17 23	X2 capacitor (optional)	Various	Various	Rated: 0.22uF, Min. 250V AC, Min. T85. Soldered onto PWB. Only for KF-J818, KF-J819, KF-J820, KF-J821, KF-J822, KF-J823, KF-J824, KF-J825, KF-J826, KF-J827, KF-J828, KF-J829, KF-J830.	cURus
18 24	PWB	Various	Various	14V-0, 130°C, Min. thickness 1.5mm. Secured on frame by screws by other components.	cURus
19 25	PCB holder	KINGFA SCI & TECH CO LTD (E171666)	PA66-R11020 (H)	PA66, rated V-0, HWI-H2, HAHO, RTI130, 130, 130, minimum thickness: 1.5mm. Fixed to Main Enclosure by screws.	cURus
20 26	Switch	ZHEJIANG HONGJIA ELECTRONICS CO., LTD (E159138)	KAG-01C	AC120V, 16A, T85, TE4, 3 pieces provided. Only for KF-J821, KF-J822, KF-J823, KF-J824, KF-J825, KF-J826, KF-J827, KF-J828, KF-J829, KF-J830.	cURus
20 27	Control panel	Chi Mei Corporation	PH-6800-G	PCB, 18A, 3E4, T85, Cold voltage 12V. Soldered onto power PCB. Only for KF-J818, KF-J819.	cURus

Report No. 230600030-H2H-001 Page 31 of 49
Foshan (Shunde) Coda Hardware Electrical Appliance Co., LTD Issued: 23-Oct-2023 Revised: None

Item No.	Name	Manufacturer/ trademark?	Type / model?	Technical data and sacrament means	Marks of conformity?
46	31 Heating element	Foshan (Shunde) Coda Hardware Electrical Appliance Co., Ltd	1300W	120V, 60Hz, 1300W. Embedded into heating board. Only for KF-888 series.	NR
47	32 Switch support	KINGFA SCI & TECH CO LTD (E171666)	PA-R508	PC, rated V-0, HWI-2, HAI-0, RTI(120,120,120), minimum thickness: 1.5mm. Fix to main enclosure by screws.	cURus
47	33 Micro switch	Tueqing anghen Electronic Co., Ltd (E492980) Zhejiang Sunto Electronics CO., Ltd (E360714)	JHWI-2 Series S5 series	AC-250V, 50/60A, T125, SEA. Fixed to switch support by 2 screws. Only for KF-888 series. AC-250V, 50/60A, T125, SEA. Fixed to switch support by 2 screws. Only for KF-888 series.	cURus
7	34 Switch button	Chi Mei Corporation (E86070)	PA-727	ABS, rated V-0, HWI-3, HAI-0, RTI(90,80,80), minimum thickness: 1.5mm. Snap into main enclosure.	cURus
7	35 Indicator cover	Chi Mei Corporation (E86070)	PC-6600 G	PC, rated V-0, HWI-3, HAI-1, RTI(130,120,130), minimum thickness: 1.5mm. Snap into main enclosure.	cURus
		WYNCA TRIVD SILICONE CO LTD (E007971) Moneriva	TY28E9	SR, Rated V-0, RTI(150,150,150). Min. 1.0mm thick.	cURus

Nil

Nil

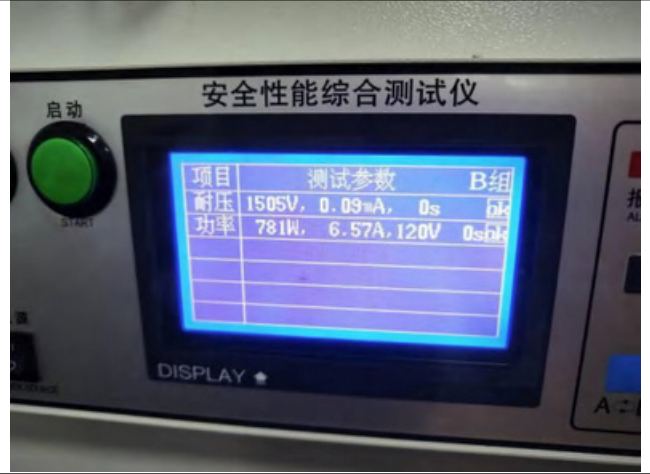
Rubbing test





Safety test





Stability test



Stress test



Tensile test



Item KFJ6836	Contract requirements	Measured data
Carton size	340x295x345mm	340x302x357mm
Carton weight	N/A	4.784kg
Gift box size	N/A	320x277x324mm
Gift box weight	N/A	4.316kg
Product size	N/A	24.2x28.5x28.3cm
Product weight	N/A	3.635kg

Power Cord length	N/A	82cm
Logo size	N/A	60x8mm

Item KFJ6870	Contract requirements	Measured data
Carton size	N/A	338x300x352mm
Carton weight	N/A	4.706kg
Gift box size	N/A	322x274x326mm
Gift box weight	N/A	4.222kg
Product size	N/A	24.3x28.4x28.3cm
Product weight	N/A	3.545kg
Power Cord length	N/A	86cm
Logo size	N/A	80x10mm

Item KFJ9818	Contract requirements	Measured data
Carton size	N/A	355x320x430mm
Carton weight	N/A	6.022kg
Gift box size	N/A	335x300x397mm
Gift box weight	N/A	5.451kg
Product size	N/A	27.5x30x33.8cm
Product weight	N/A	4.56kg
Power Cord length	N/A	84cm
Logo size	N/A	60x10mm

Product description / style / color

KFJ6836

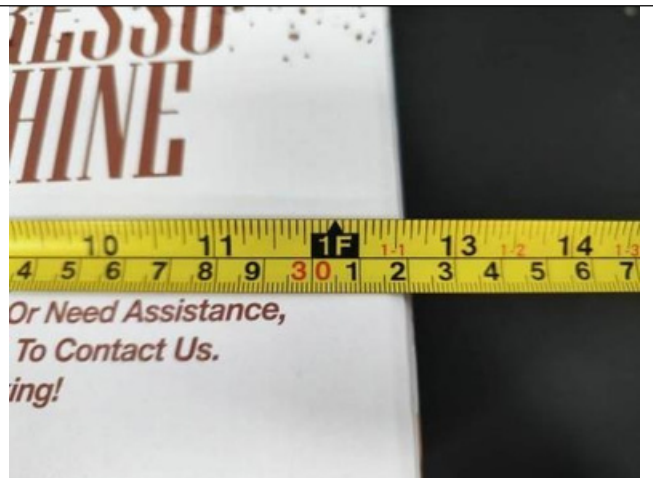




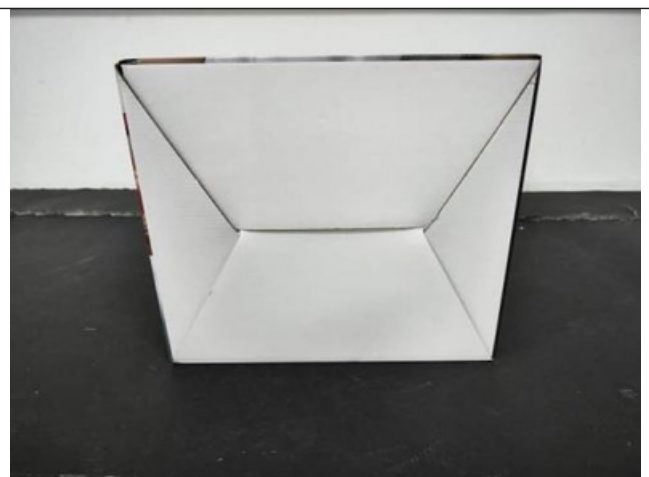


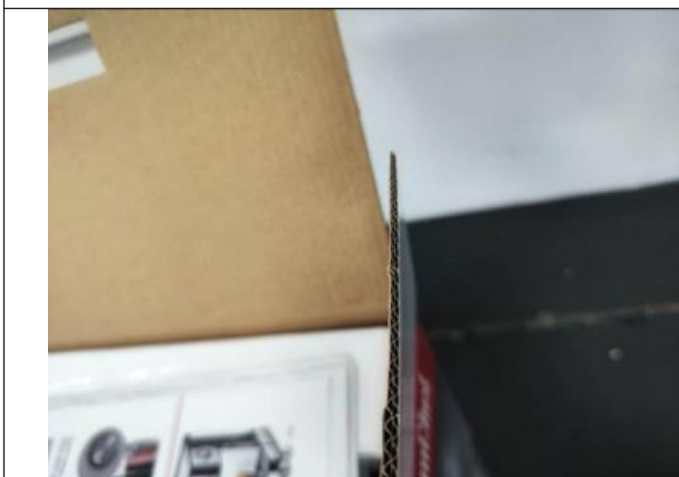


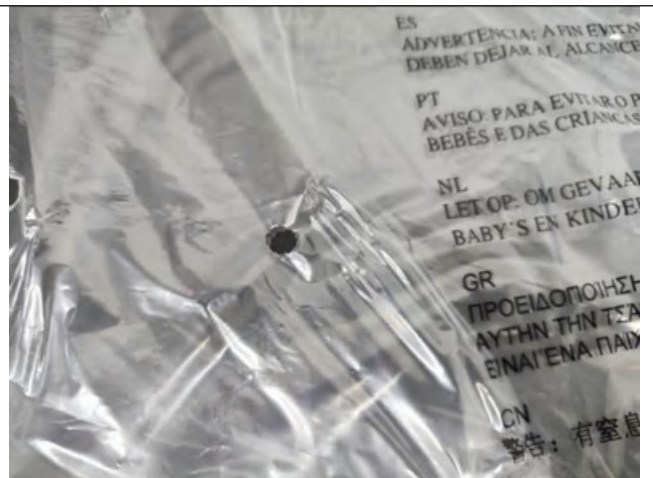
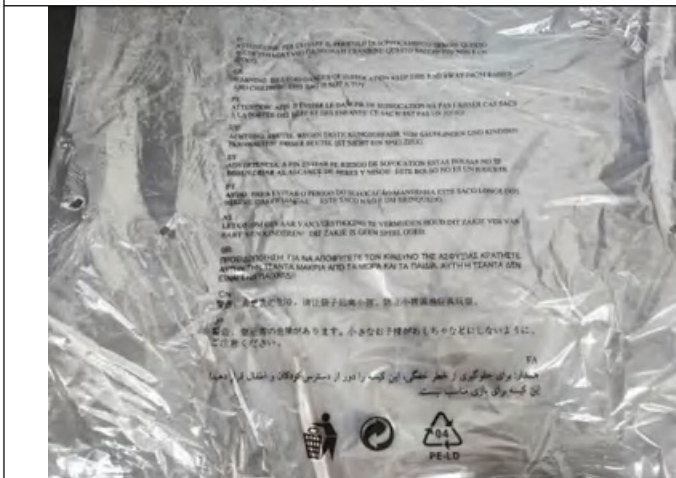














PlumChef Quick Guide

Start

The First Time or a Long Time Not Use The Machine

1. Make sure that the water tap is open and the water level in the water tank is above the minimum level.
2. Make sure the water tank is correctly installed and the water tap is open.
3. Plug in the power cord, press ON/OFF button, power indicator turns on, Clean indicator and Express indicator flash, the machine is preheating.
4. Let the water flow out of the steam wand about 30s (about 1-2 minutes), then press Espresso button again and turn off the Steam control knob. This process is to let the water flow into the empty pump for the first use.
5. After the Express Indicator stops flashing, it means machine has preheating finished about 10 seconds.
6. Place a cup up under the steam wand. Press espresso button and turn on the Steam control knob.
7. Let the water flow out of the steam wand about 30s (about 1-2 minutes), then press Espresso button again and turn off the Steam control knob. This process is to let the water flow into the empty pump for the first use.
8. After the Express Indicator stops flashing, it means machine has preheating finished about 10 seconds.
9. Place a cup up under the steam wand. Press the Espresso button to brew and the hot water to clean the filter holder or the coffee cup. Press the Espresso button again to stop.

PlumChef Quick Guide

Start

The First Time or a Long Time Not Use The Machine

1. Make sure to let off the boiling pipe from the bottom of the water tank. If the water level is off, please stop this step.
2. Before making espresso/milk, make sure the steam wand is in Clean and no flashing.
3. Make sure the steam wand is in Clean and no flashing.
4. Fill water into the water tank NOT exceed the MAX line. Set up the water tank, vertically and align the bottom to the hole on the back of the machine, and press it down to be parallel to the top of the machine.
5. Plug in the power cord, press ON/OFF button, power indicator turns on, Clean indicator and Express indicator flash, the machine is preheating.
6. Place a cup up under the steam wand. Press espresso button and turn on the Steam control knob.
7. Let the water flow out of the steam wand about 30s (about 1-2 minutes), then press Espresso button again and turn off the Steam control knob. This process is to let the water flow into the empty pump for the first use.

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Make Espresso Alone

1. Insert the filter into the filter holder. Fill ground coffee into the filter and press it with the tamp again. The ground coffee should be pressed evenly and not too firmly.
2. Install the filter holder into the machine from "Lock" to "Unlock" position. Place a cup on the drip tray.
3. Press the espresso button, the express indicator will flash, the machine start brewing. When it achieves a full brew, the suggested volume of each cup of espresso is no more than 30ml.
4. Once desired amount of espresso is reached, press ON/OFF button to stop brewing. Enjoy your espresso.
5. Remove the filter holder from "Lock" to "Unlock" position. Remove the coffee grounds and clean the filter holder by water. Rinse the seal ring with wet cloth.

Note: Be careful the hot water of machine brewer and hot coffee grounds.

PlumChef Froth Milk Alone

1. Press the milk frothing button. Please wait the milk frothing indicator stop flashing. When milk is come out with noise, which will make hot frothing about.
 2. Prepare a pitcher with about 300ml. Turn off the steam control knob. Press the steam control knob to control the steam volume.
 3. Froth milk in the way moving vessel round from up to down, after the milk increase in volume by 2 times or the required purpose is reached, turn the knob back to "OFF" position to stop. Take away the pitcher. To make the froth more compact, it is advisable to lightly tap the pitcher on a flat surface after frothing.
 4. Turn off the steam control knob. Press and hold the steam wand, pull out the stainless steel sleeve. Clean the steam nozzle with damp cloth/sponge.
- Note:** During the milk frothing, if lack of water, the machine will produce louder noise and small steam, please refill it.

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PlumChef Froth Milk Alone

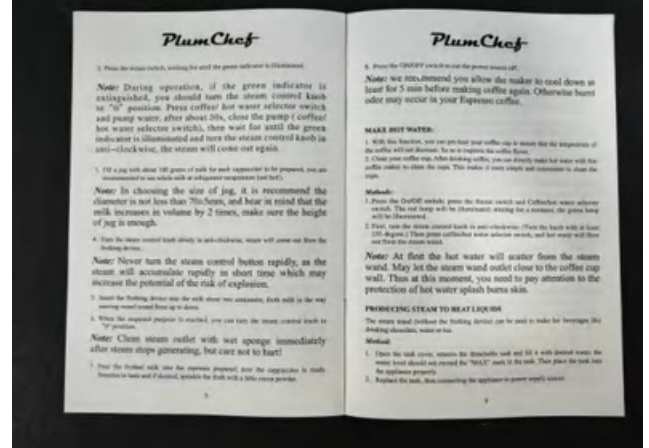
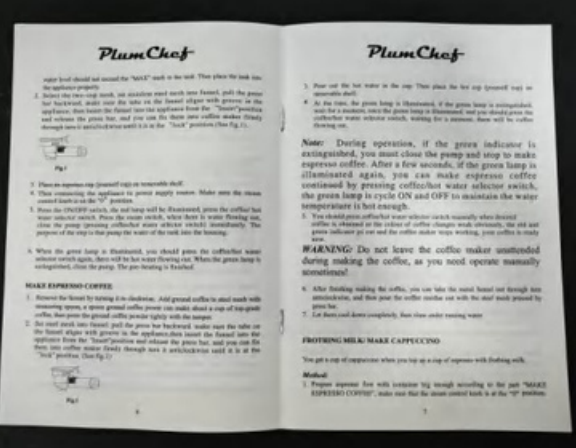
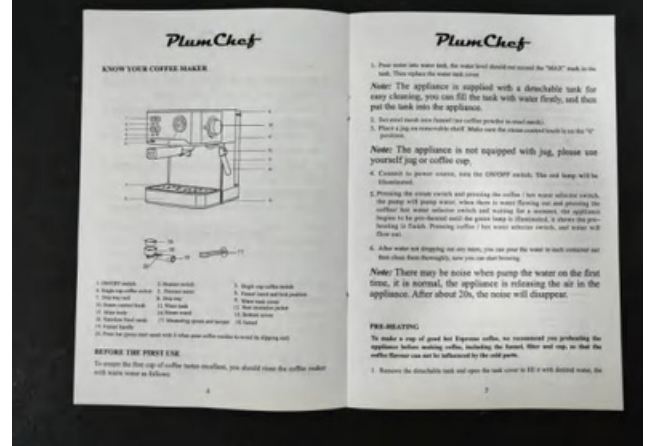
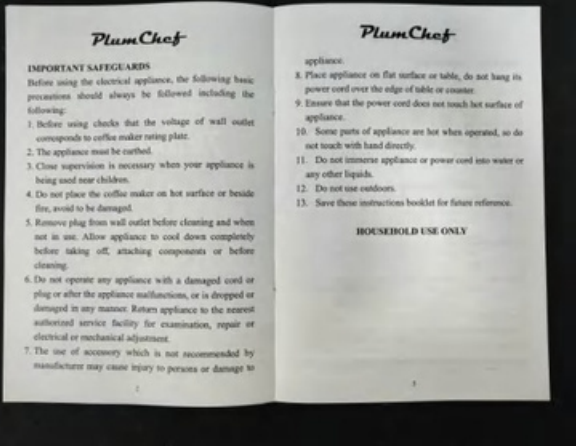
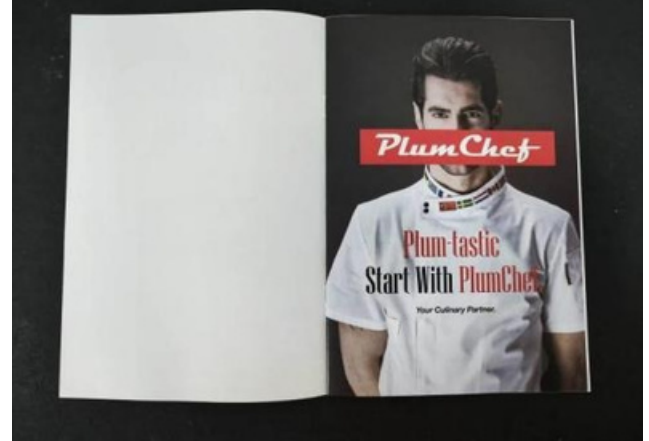
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PlumChef Froth Milk Alone

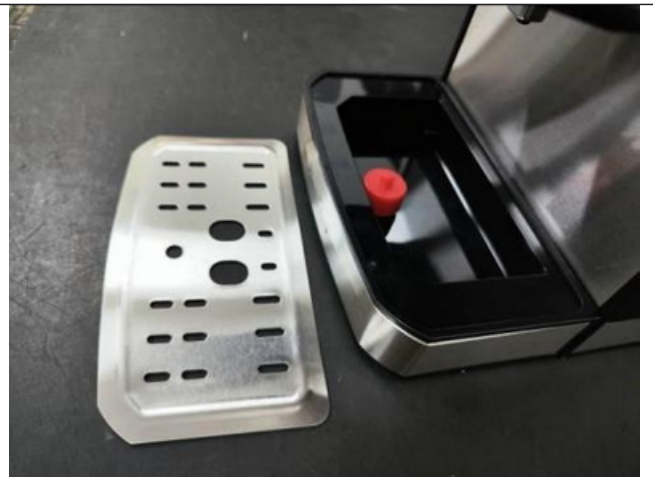
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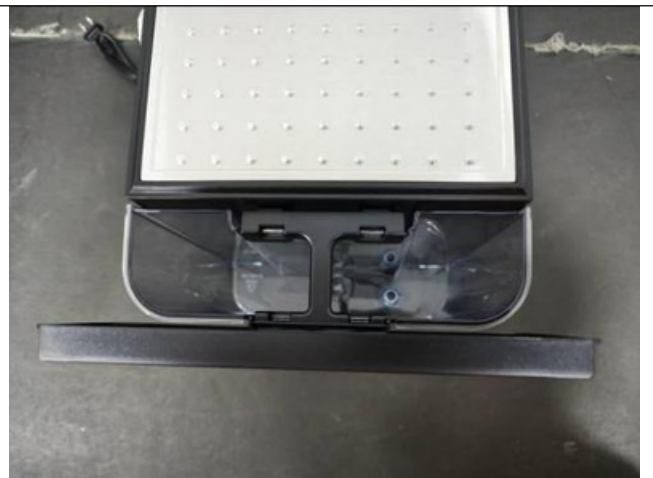


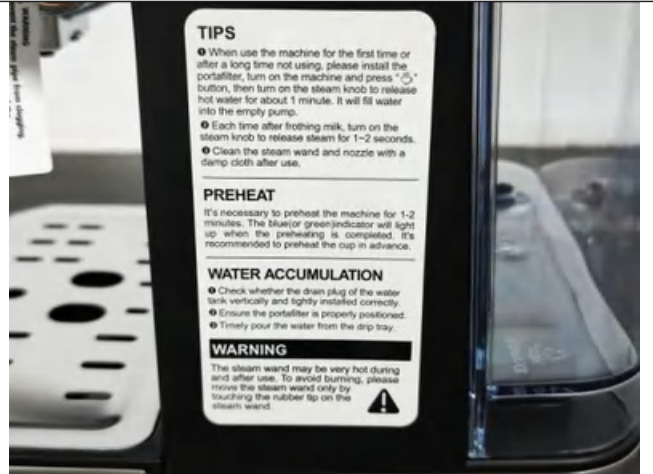


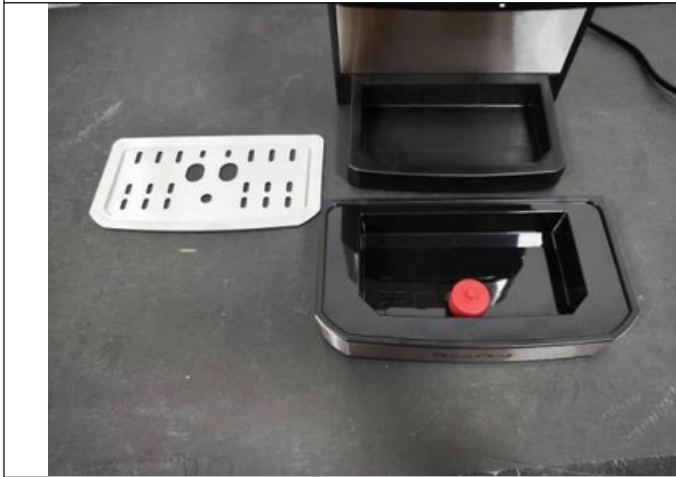




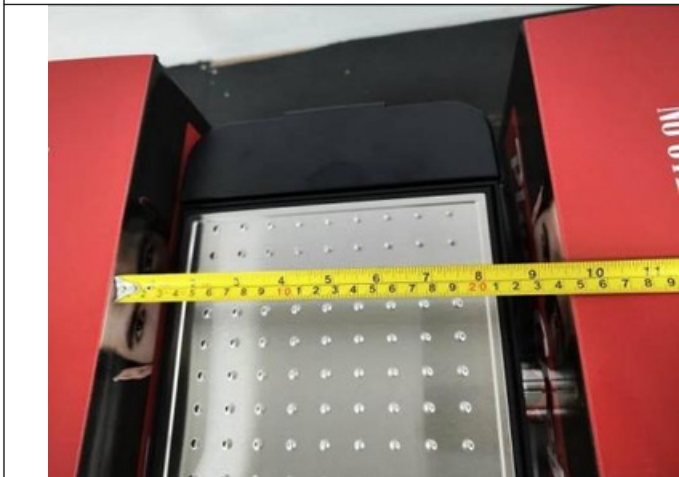


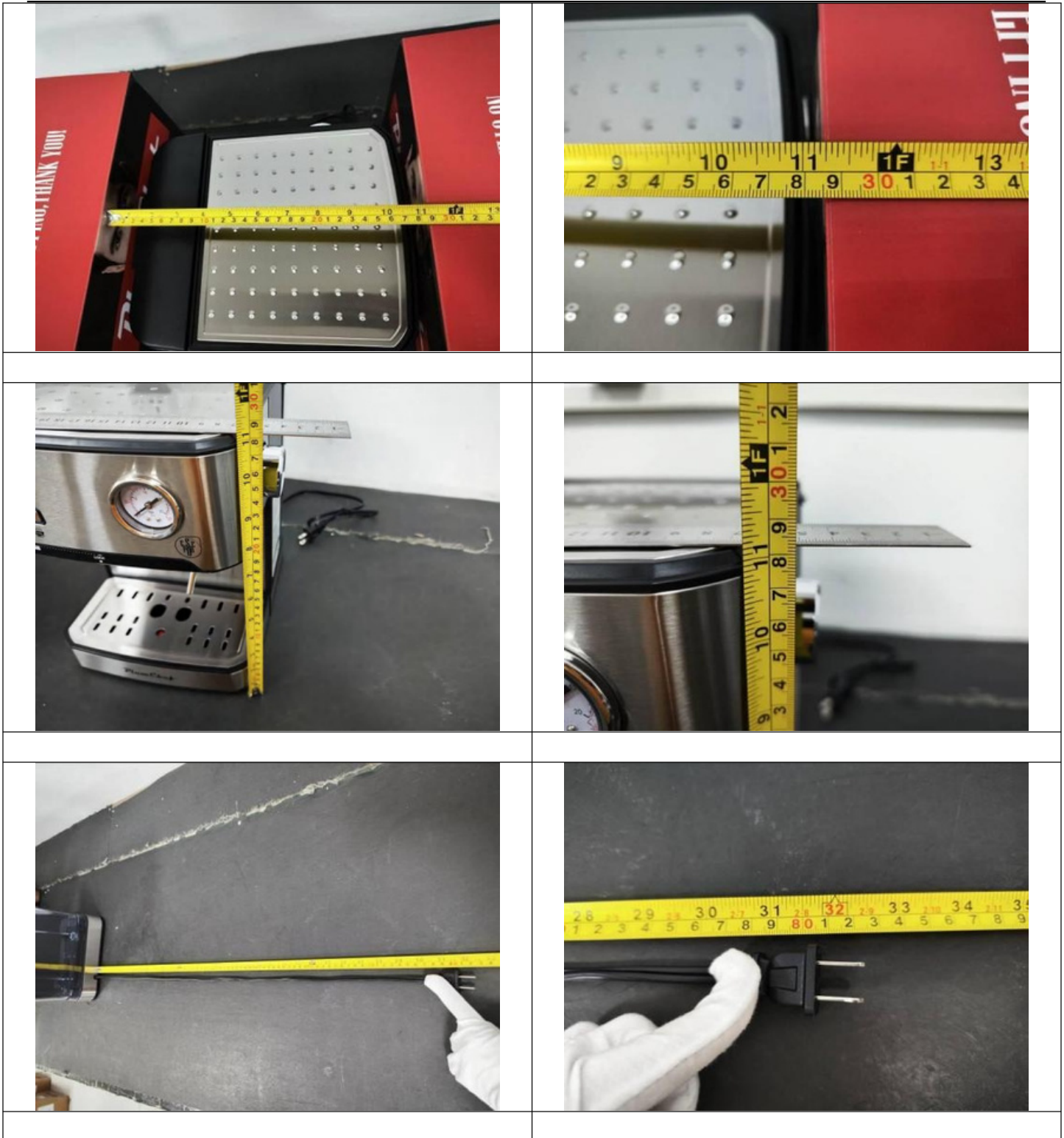


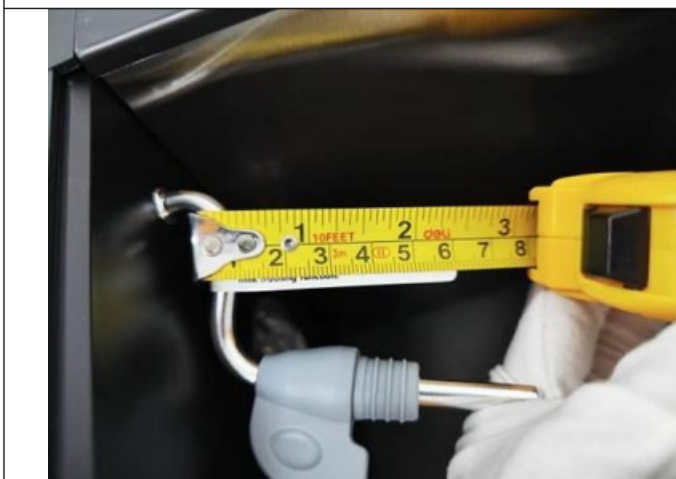
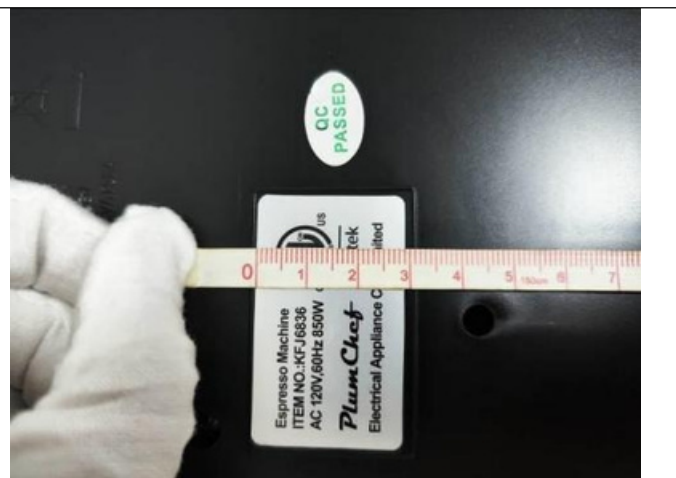
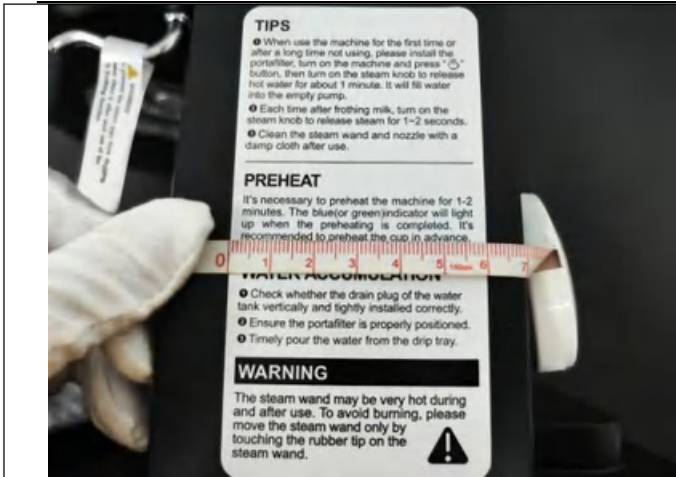


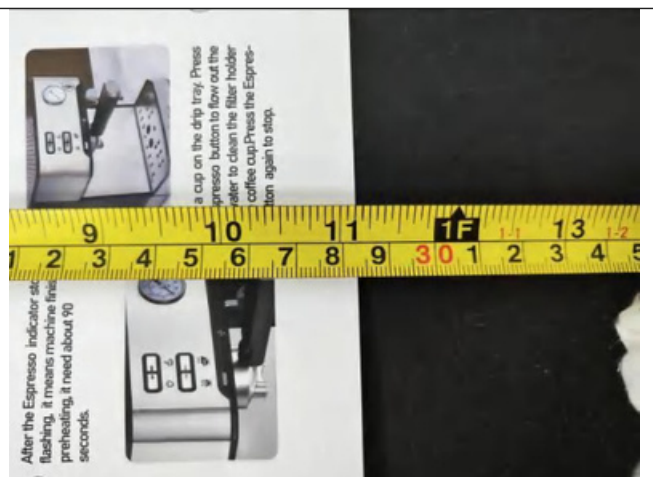


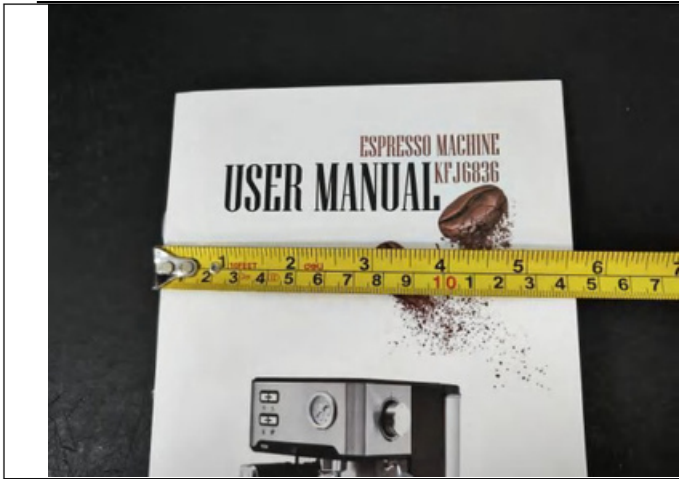


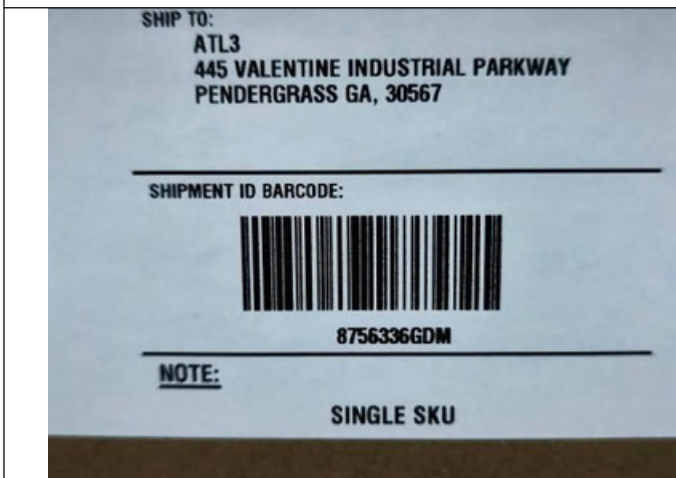
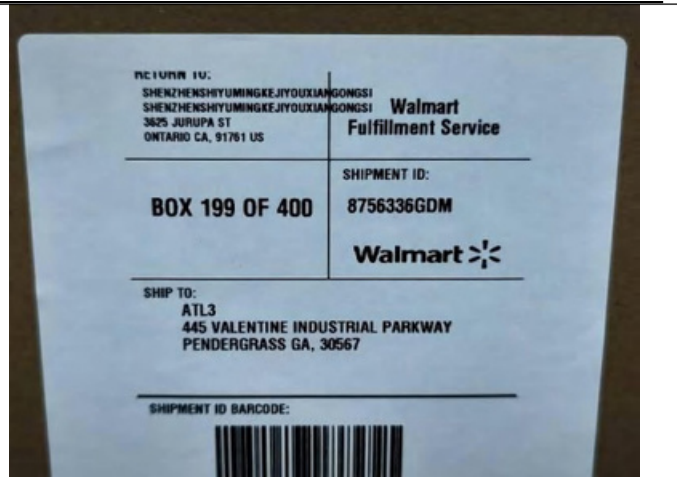
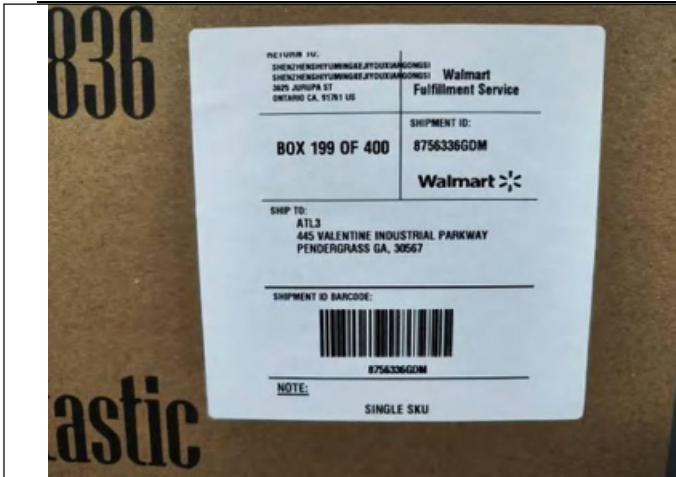














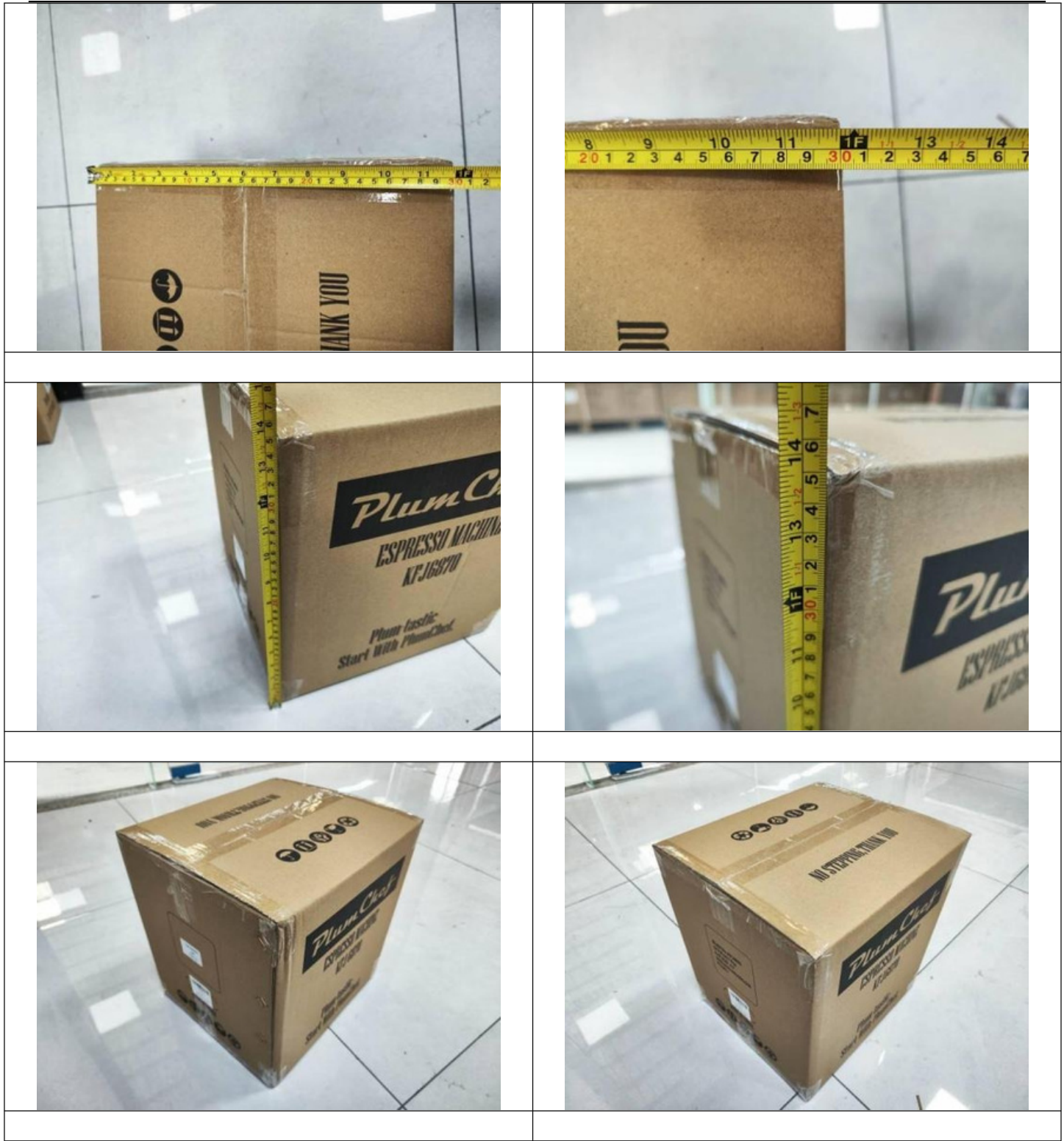


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Nil

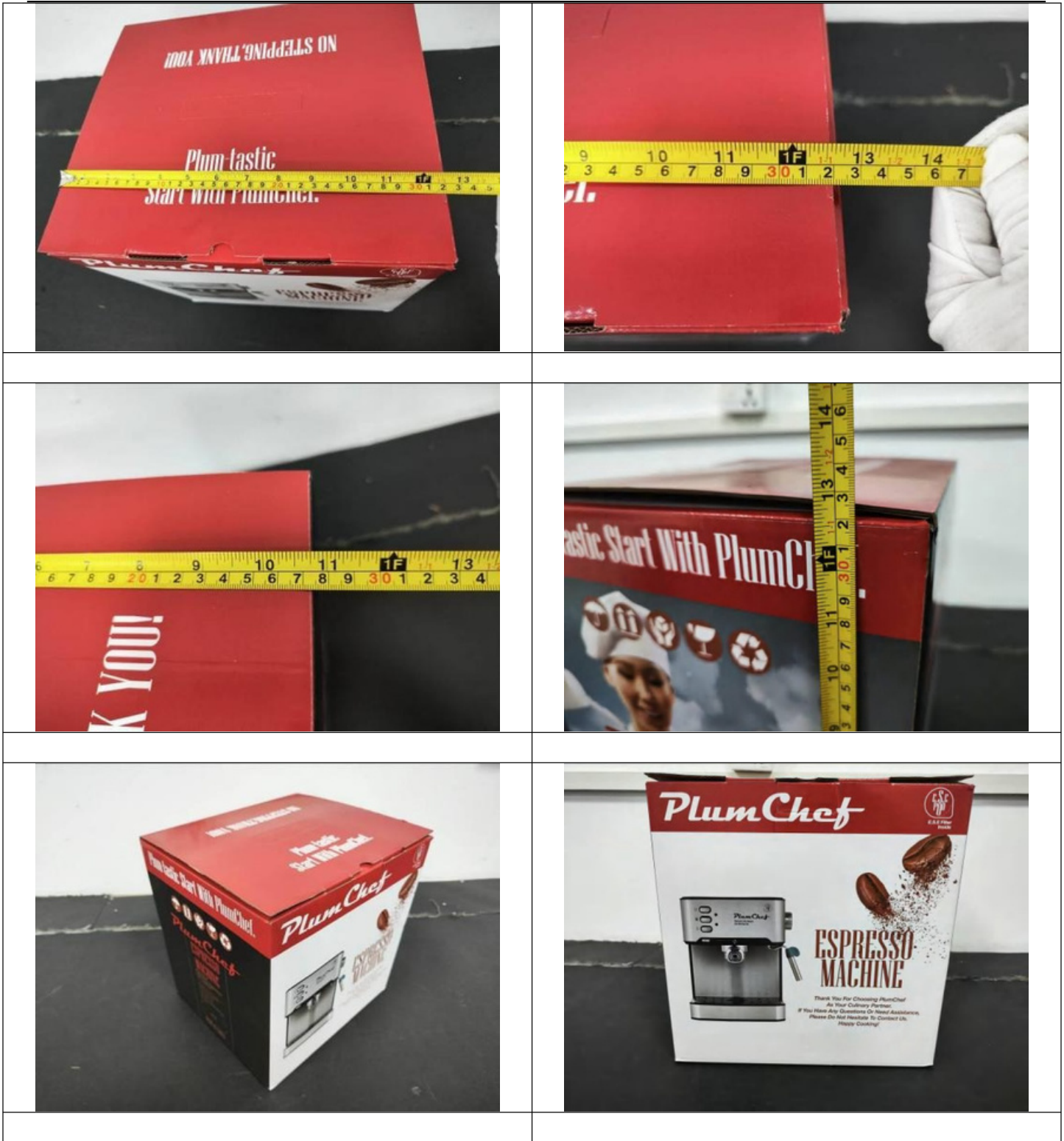
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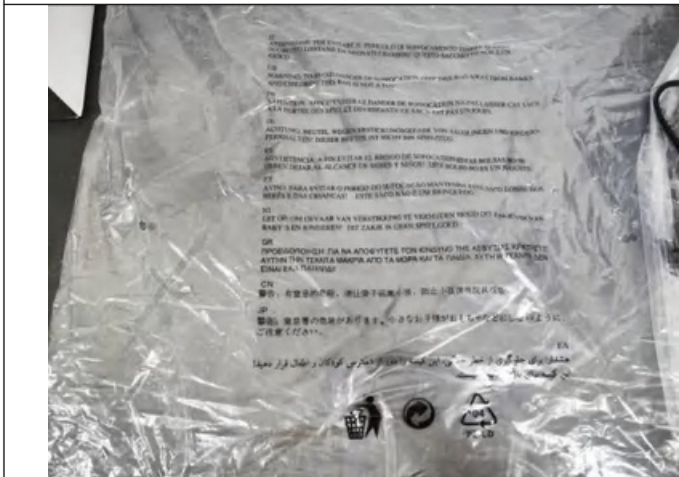


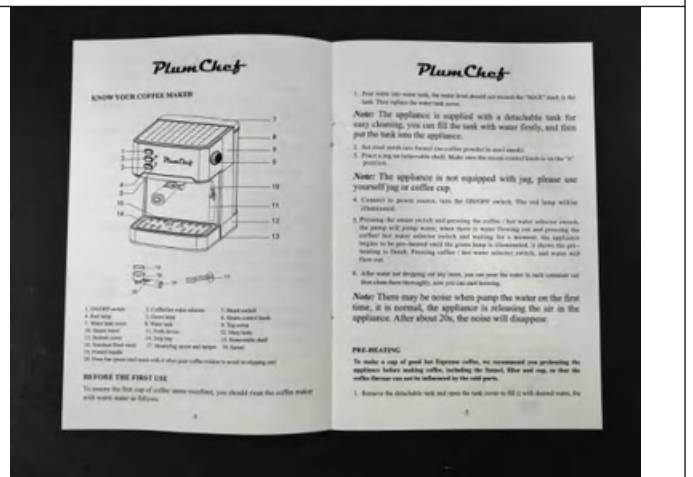
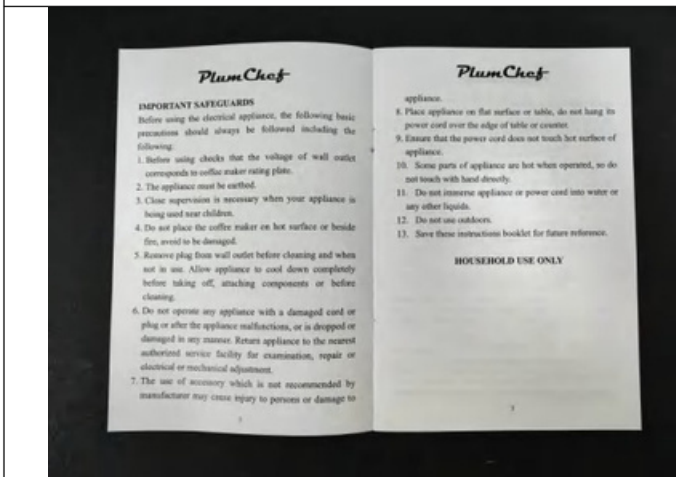
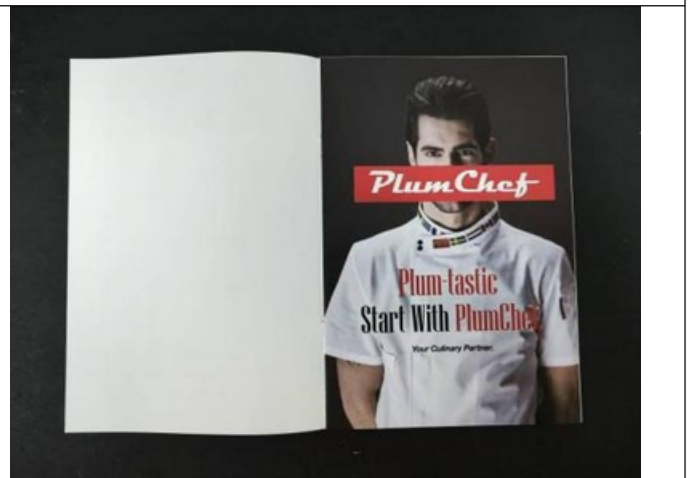
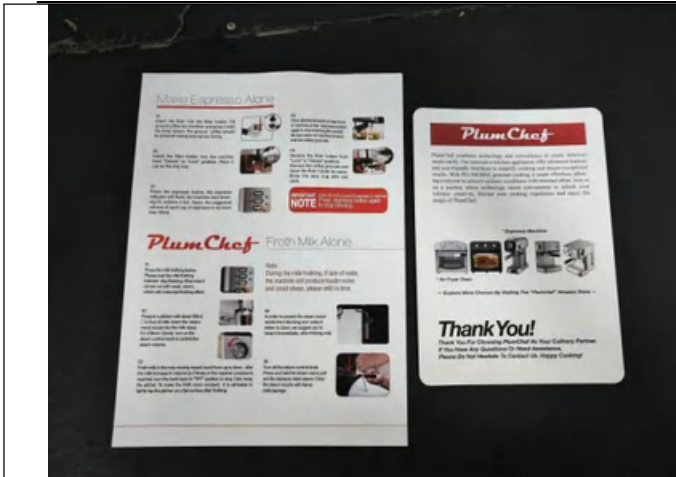


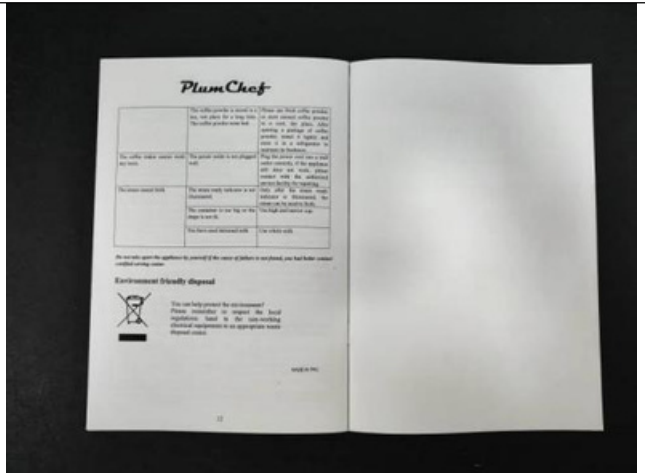
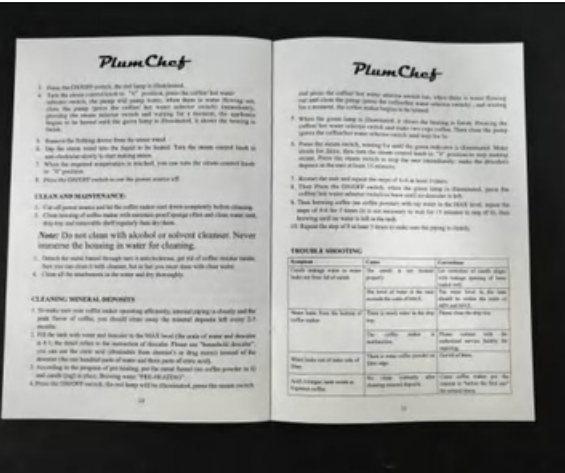
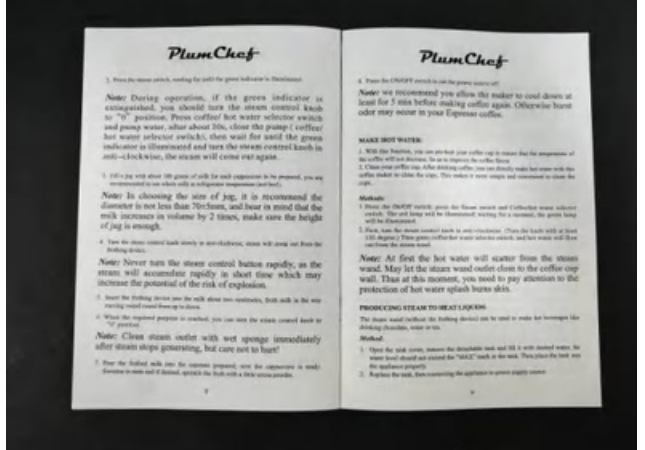
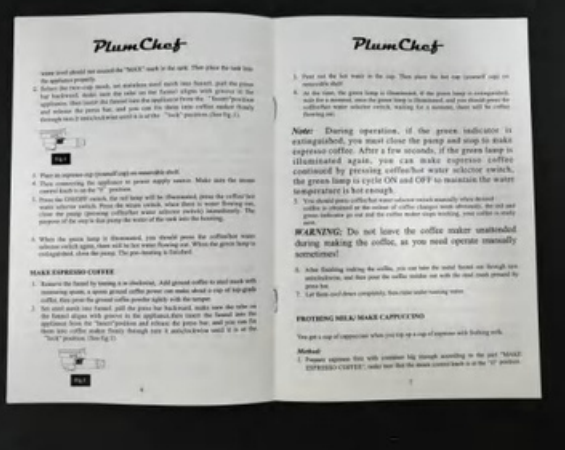












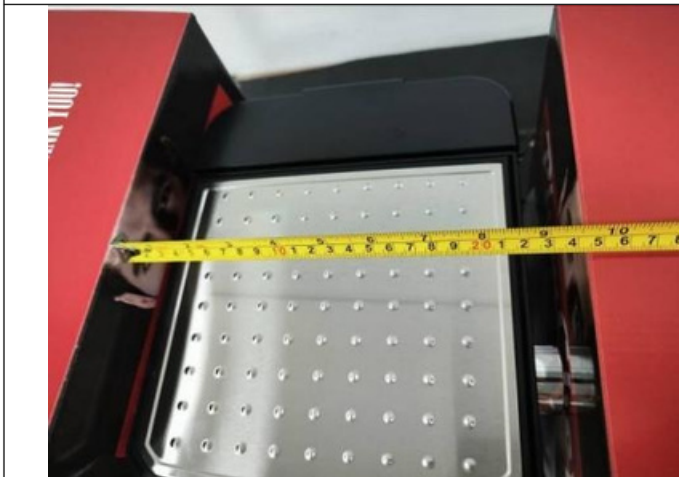


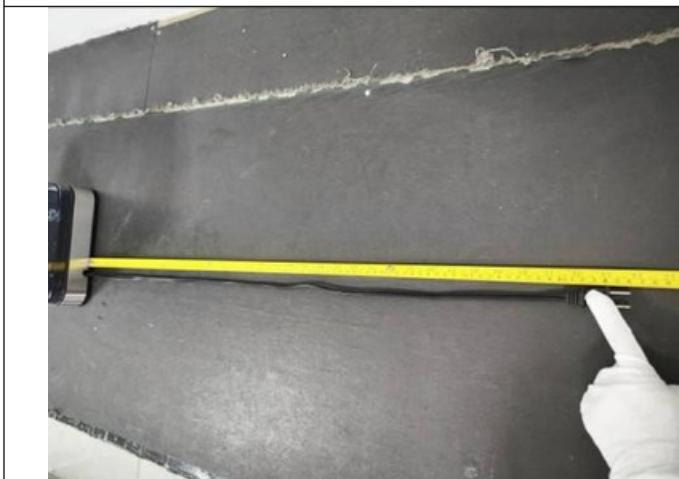
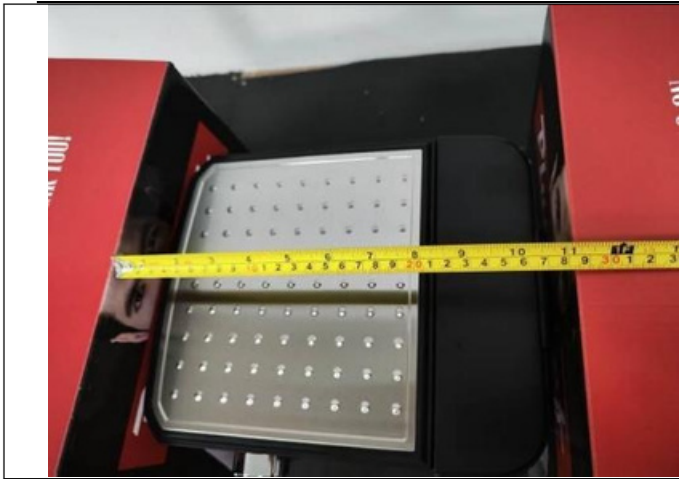


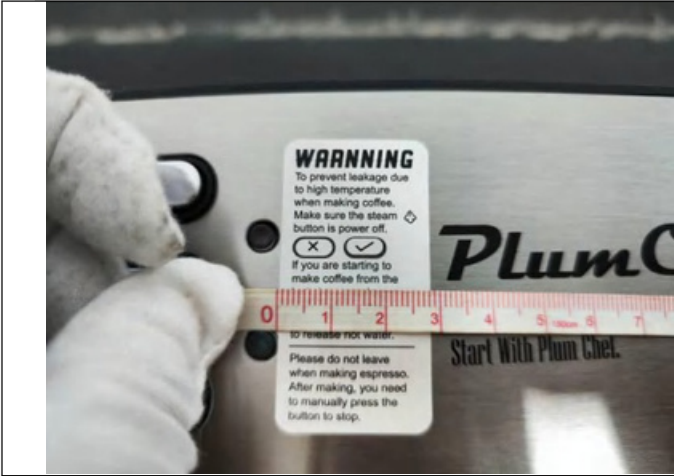












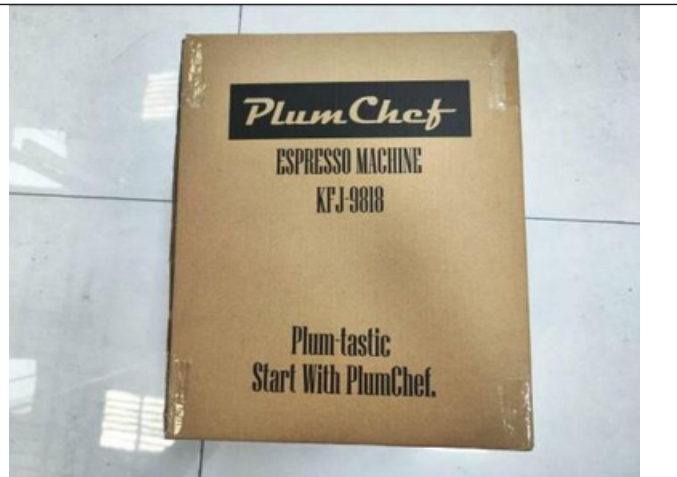




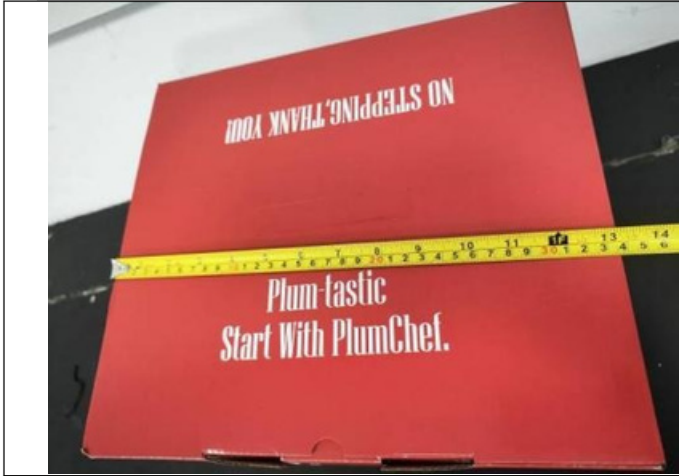
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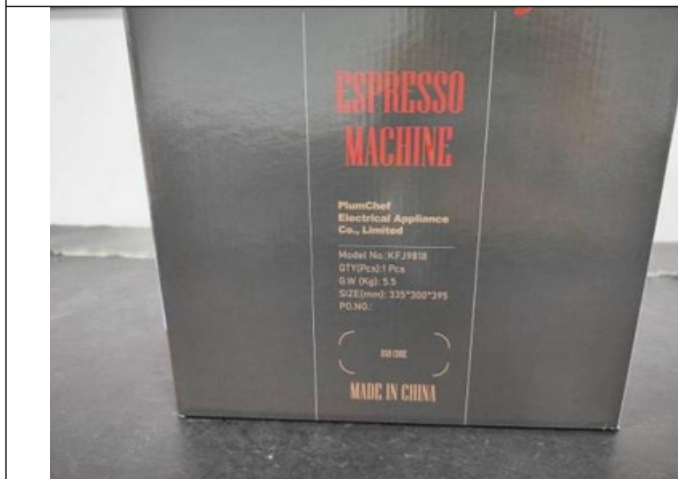
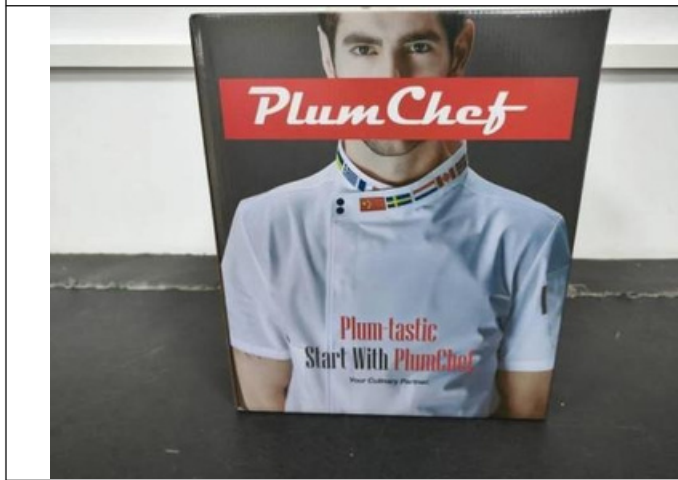




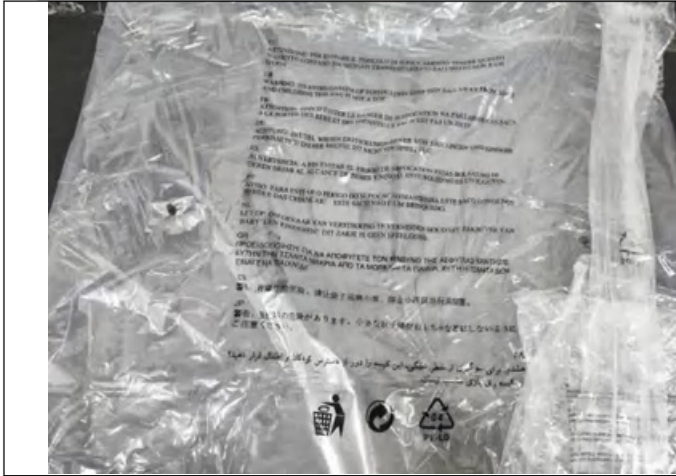










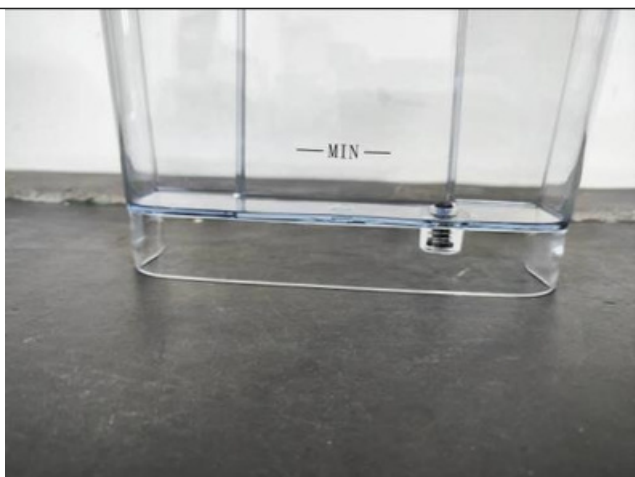
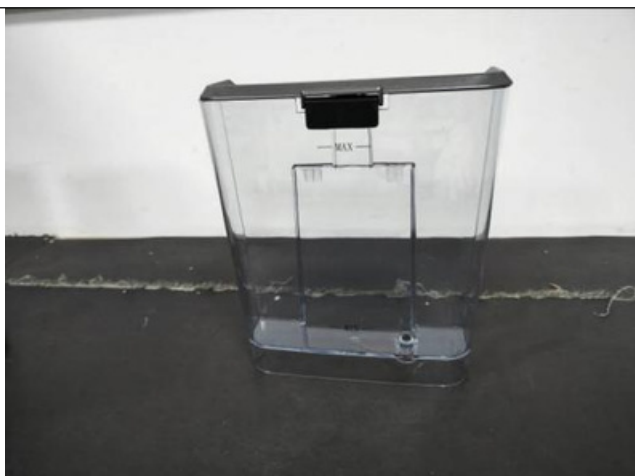


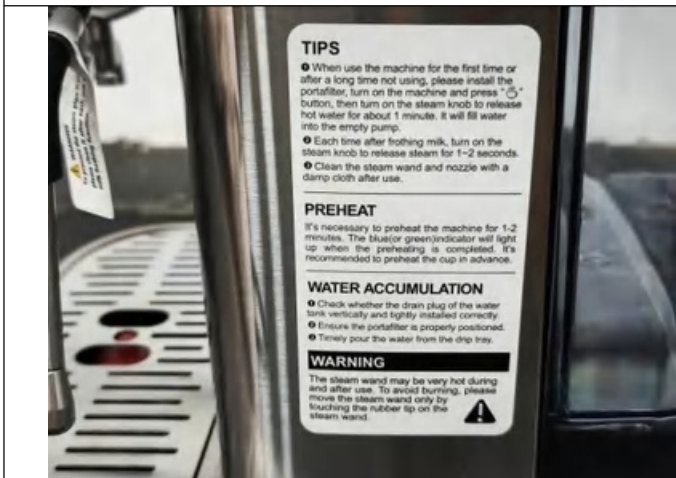






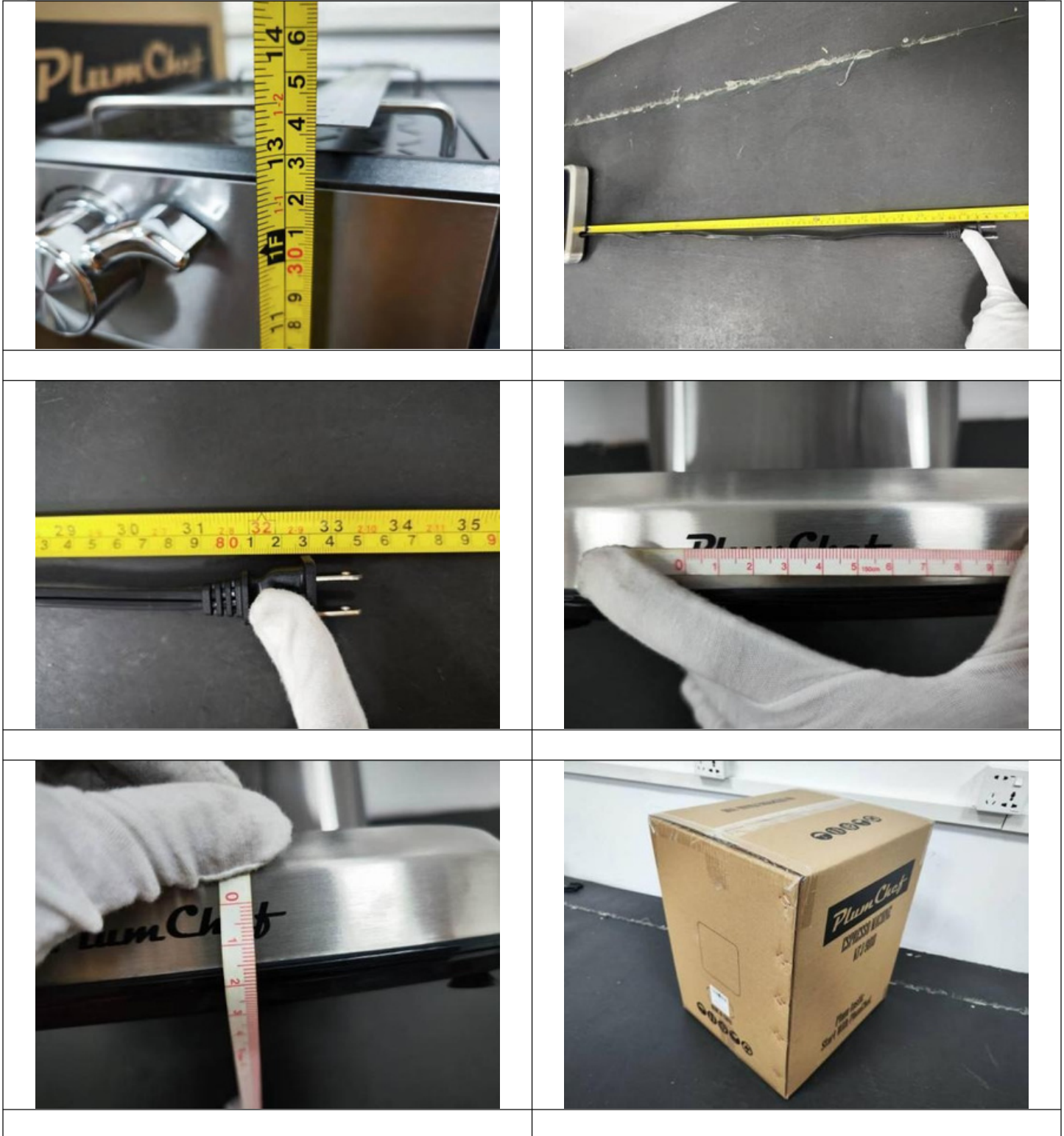


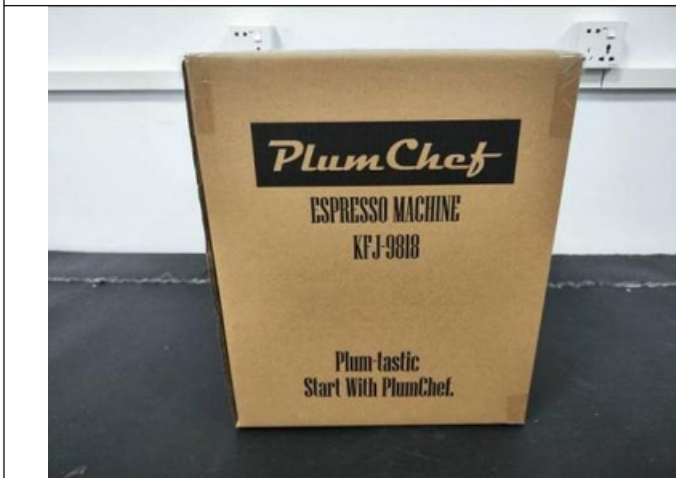












Product description

Cartons



INSEPCION SPOT



-----END OF REPORT-----